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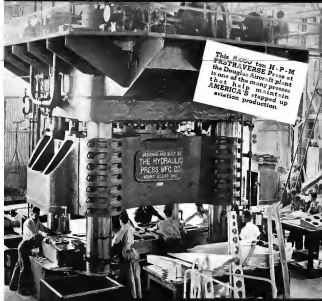
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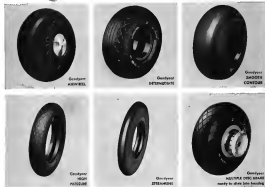
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AERONAUTICAL MAGAZINE

MARCH 1940

REGULAR EDITION

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McGraw-Hill Publishing Company, Inc.

James H. McGraw, President and Executive Chairman

Publication Offices: 1221 Avenue of the Americas, New York, N. Y.

Editorial and Executive Offices: 1221 Avenue of the Americas, New York, N. Y.

London: 12, Bedford Square, W. 1, England

Calcutta: 1, The Arcade, Calcutta, India

Shanghai: 1, The Arcade, Shanghai, China

Tientsin: 1, The Arcade, Tientsin, China

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★ ANOTHER YOUNG MAN WAS TAKEN from the ranks of aviation executives last month. A vice-president of the Curtiss-Wright Corporation at the age of 38, Robert P. Farnsworth died February 17, in the Marlboro Pavilion of New York's Columbia Presbyterian Medical Center, following an illness of only two weeks. Bob had been with Curtiss-Wright for ten years. His first job in the corporation was in the Washington office where he signed on in April, 1930. In 1932 he was transferred to the report division and, in connection with this assignment, he

traveled extensively in Europe and in the Near East. In 1933 he represented the corporation in Paris. Prior to his connection with Curtiss-Wright he spent a year in training with the U. S. Army Air Corps at Brooks and Kelly Fields. Born in Philadelphia, N. Y., he attended the local high school and State Academy, Haverhill, N. J., before entering Williams College in 1921. He was graduated four years later, having been elected to Phi Kappa. His first position following graduation was with a firm on Wall Street, where he left to join the Air Corps.

Surrounding Mr. Farnsworth, the former *Sunday Magazine*, whom he married in Stockholm in 1933, two sons, Peter and Michele; and a brother, Charles P. Farnsworth of Montreal.

★ IT IS A POPULAR PASTIME to take reads at Congressmen and very frequently they are not mis-

placed, but it is only fair to call attention to those instances in which our lawmakers give evidence of an accurate appraisal of some current problem. An excellent example is found in Congressman Woodrum's report on the Independent Offices Appropriation Bill for 1941 which provides the groundwork for the National Advisory Committee for Aeronautics. Quoting from the service on the N.A.C.A.

"In the present disturbed condition of world affairs the importance of

accelerating aeronautical progress cannot be overemphasized. Feasible laboratory research is the chief foundation on which aeronautical progress is based. The Army, the Navy, and the Civil Aeronautics Authority are all represented on the N.A.C.A. and they depend upon this scientific organization to coordinate and to assist the research needs of aviation and to provide constantly the new knowledge necessary to keep the United States at least abreast of other nations in the development of aeronautics for both military and commercial purposes.

"The Army and the Navy will depend during the coming year approximately \$300,000,000 for new aircraft. To safeguard this expenditure the N.A.C.A. must provide solutions to many important technical problems for the military services."

These excerpts give ample evidence of the Congressional grasp of an important element in the progress of commercial aviation as well as national defense.

★ BUT CONGRESSMEN MUST BE EDUCATED aeronautics and our laws are all to Gill Robb Wilson and his committee in the new N.A.A. for the part they took in convincing Congress that \$1,000,000 of the C.A.A. appropriation be retained after it had been spent off in the shoals. This particular appropriation had been earmarked for a new wing and was much needed. This piece of work is a most convincing indication of the type of bookkeeping which has at last found its



Robert P. Farnsworth, late vice-president of the Curtiss-Wright Corporation.

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way into the N.A.A. A few more jobs like this and many will be forced to renege on beliefs in the effectiveness of N.A.A.

THE HIGH COST OF AIRPLANES has been in some part due to lack of standardization of parts, materials and equipment going into them. Many a plane manufacturer has had to pay through the nose to make the fellow who sold him his materials had to carry an astronomical large inventory of different sorts of nuts, bolts, tubing, and light alloy shapes or a dozen assorted weights of safety belts. And in the industry expanded, this condition became worse instead of better. A short time ago the Elkhart Ship Nut Corporation appeared in the manufacturers for cooperation in standardization of nut sizes and invited the Elkhart manufacturers to vote their plan and me at first hand the supplier's role of the problem. That started an organization for standardization. These followed meetings at Cactus-Wright (Buffalo), North, and Granger, Vought-Sikorsky and Republic. Fifteen companies are participating through their leading engineers, and a movement is now afoot to prepare a standard program for final adoption by the S.A.E. The committee is to be congratulated on the steps they have taken to place aircraft manufacturing on a more economical and efficient basis.

WHY TRAVEL BY RAIL when the airlines get you there four times as fast, with at least equal safety, and probably in the future at reduced fares? The brilliant performance plus the cooperation and encouragement of the C.A.A. should mark the beginning of the air travel boom we have been waiting for. But with all this increased activity in the field there is an even greater need for careful, constant vigilance. Yielding to the inevitable temptation of slighted maintenance or loose operating practices to accommodate the expected peaks will result in serious setbacks.

DON'T BE ALARMED if you were a speaker at the recent Institute meetings and noted an aggressive young lady making speeches while you spoke. The speaker was Mrs. Elizabeth P. Korn, American's wife,

who has recently come to this country from Europe where her talents are well known. Unfortunately Mrs. Korn was unable to reach everyone at the Institute meetings and we apologize to those who were omitted. But there will be other opportunities and your ears may come next. If you are among those present we will gladly send you the original speech on request.

SOME of our readers may have noticed an article in *American Aviator*, issue of February 1, 1940, referring to a war bird by an aviator. This article and another published in *American Aviator* over a year ago contained many misstatements. However, we do not feel that we should continue to ignore such errors. We are sorry to our readers in order to air our private disagreements, with other publishers. We believe that it is sufficient

for us to point out that the title "*Aviator*" is a registered trade mark and its first use dates back to 1916. That in 1937, when the first announcement of the corresponding publication of *American Aviator* was made, we pointed against the use of the title upon the advice of competent attorneys that it was in legal conflict with ours, and it was only after a year of attempts to reach the editor amicably with no success, and the accumulation of serious evidence of conflict in the minds of many of our readers and subscribers, and misstatements and losses to some of them because of the similarity of title, that we felt compelled to start and to right what we considered a definite wrong. Certainly to any suggestion which the last article in *American Aviator* may have created, the case is still pending in court and has not been finally adjudicated.



McGraw's Looking to Save His Reputable Appropriation



BRITISH ACES *in the Making*

Training 25,000 airmen a year for the R.A.F. is one of Canada's war jobs for the British Government. Empire-Training-Plan details are presented here.

By James Montagnes

Overland and seaborne schools throughout Canada, the British Empire has started on the British Commonwealth Air Training Plan, by which 25,000 pilots, air gunners, and air observers will be trained over every year for at least three years and if necessary for a longer period should the war last beyond that time. From coast to coast young Canadians are being rushed through a 26-week course

which turns them from civilians to warriors of bomber and fighter airplane crews. Since the outbreak of war plans which have been worked out since the post-war have assumed increasing Air training from Great Britain, New Zealand, Australia and Canada have met at Ottawa and signed agreements. The vast complicated machinery to get the largest air mili-

tary scheme into operation has been set up, and now as the new battle zone of Canada unfolds the first recruits have started their training.

The training of 25,000 fighting airmen in the Dominion, with the bulk of them being recruited in Canada, is considered the Dominion's most important, though not only military contribution to the war. Canadian leaders are only too glad that Canada should have been picked for the task since they contributed about one-third of the airmen who flew in the British forces in the first World War. From strategic angles Canada was chosen because of its vast interior accessibility to European landings, making possible air training on the greatest scale.

The British Commonwealth Training Plan has not stopped air training in Great Britain, Australia or New Zealand, so each of these countries training continues, training only going to Canada to complete their advanced instruction before qualifying for actual combat work in any theatre of the British Empire or any war zone where they may be needed. The Empire plan is in progress in the air as it is on the sea.

Training is not confined to any one section of Canada, but from the Atlantic to the Pacific, with the schools and fields being concentrated near the larger cities. With most aircraft factories and maintenance shops located in Quebec and Ontario, such Canada's War, most of the air in Toronto, Ontario, most of the schools will be located in eastern Canada. Provincial and municipal governments have turned over vast technical schools and industrial buildings to the Dominion government for use as air training schools.

There is no competition in Canada. The Royal Canadian Air Force has

(To be continued)



Two trainers are used extensively.



Four types of training planes are now in use.



Three men who held special work for Canadian training. In E. Air Wing Marshal, G. N. Carr, Chief of Canadian Air Staff, the late President-General Governor General of Canada, Wing Commander R. J. Grant.



Home-Clean AIRPORTS

People who ride on airlines pay a premium for cleanliness and comfort such as they get at home or in the best hotels. Sooner or later ground facilities must improve to equal those provided aboard the airlines."

AIRLINE PASSENGERS are undoubtedly the most exacting group of travelers in this country. They are paying a premium rate for the finest travel service that exists. To meet their high requirements for safety, comfort and speed we have provided them with facilities as found here is unequalled by any other form of travel. Our airlines spend considerable sums for equipment, for business service, for best meals served aloft and for the many other items that we provide to make our passengers comfortable.

Yet at the end of the trip when an air traveler steps from the plane he is often forced to enter an air terminal building where conditions are far from satisfactory. The passenger whom we have introduced with luxury and super-service in the air may have

to spend his time between planes in a dirty, noisy, crowded terminal building of haphazard design.

Conditions that exist at a great number of airports are apparent to all of us in the industry and such as at all trying to improve them as rapidly as possible. There is no solution that can be offered that will by any means cure these conditions. They are nations that require constant individual handling on the part of everyone in the business. Our transportation industry has much work to do in solving and cooperating with the municipalities that provide our airports and terminal buildings.

The objectives of the municipalities and of the transport carriers are two, and these very often seriously conflict. One objective should be to make the airport attractive to the pas-

senger public and to airplanes, affording them perfect plans, an opportunity to see the planes and the operations conducted, and a place where an expensive meal may be purchased. The second objective, particularly important to the transport carrier, is, while realizing the first objective, to make private, ladylike waiting room, telegraph and newsstand facilities available to air line passengers. The achieving of the first objective develops new passengers. Achieving the second objective is most critically necessary to retain the passengers we now have.

Transportation by air compared to any other form of transportation is a premium means of travel. The cost of air transportation is, and should be, higher than most other forms. The passenger has a right to expect in

return that higher cost and only speed but greater comfort, greater cleanliness and better handling in general when he travels by air. This requires a standard of airport equipment and operation, including the depot facilities themselves, better service and restaurant, far superior to the ordinary type of facility that is maintained for ground transportation. At the present time, because of the physical size of the airports, air carriers are necessarily segregated in smaller groups than they are in rail or bus travel, for instance. In the airports there is, however, less opportunity for private comfort, while at the same time we have smaller air carriers a large percentage of people who desire and can pay for privacy and service. This imposes upon the air lines an obligation to provide a high degree of personalized service on the ground both in facilities and in the personnel involved. Space in the airports is at a premium and the passenger naturally expects more in the way of cleanliness of service at terminals and intermediate stops.

THE typical railroad station has come to be regarded very much as a public square, local bus stops, stores, or, rather, through which passengers walk to and from the trains. Such facilities as lunch counters, newsstands, waiting, impossible-to-understand announcements, and baggage are standard equipment. A good airport terminal building, while it must contain all the conveniences of a good railroad station, must certainly avoid incorporating the bad features of the average railway terminal and must make provision for comfort, style, privacy, and quiet, efficient service.

To mention some of the things that all airports should contain, it is apparent that in addition to structure, public waiting room and news room, separate facilities for passengers, not available to the general public, should be provided. It will always be difficult and probably impossible to obtain the necessary standards of cleanliness and comfort in facilities that are open to the general public.

It is very few instances in the quality of airport restaurants up to maximum standards as far as needs of air travelers are concerned. I think the time is here when a well-run, high-class restaurant can be made to pay at practically any one of the major airports. There are several outstanding examples where the restaurants are attractive, where good food is

served, and the operations of these restaurants are making money. In contrast to these few outstanding examples, however, the average airport restaurant would not do credit to a bus station. Many airports lack provision so that passengers can board or depart from terminals without getting out in the rain and waiting near planes. All weather canopies for protection against both precipitation and sun seem to be an essential part of a proper terminal facility. At a number of places it is now necessary to use individual umbrellas and similar makeshift devices which are entirely out of keeping with the standards of service that we have come to expect.

Worried in the light of certain expansion, parking facilities in most airports are at present wholly inadequate in addition to airport proper facilities, the ideal airport should also include a garage for the use of customers who are planning to return to the airport at an end find the use of their car at the airport during their absence a desirable convenience.

There is much that can be done further to improve the general appearance of airports and the appearance to those airports. The airport, far more than any railroad terminal, lends itself to beautification by the Park Department. Beautification should be developed to make the airport the general park project of the municipality. With the development of parks in the municipal airport as a public park I think it is almost equally important to be sure that the municipality provides in its operating personnel the best maintenance, courteous personnel and attendants. Very often the whole atmosphere of an otherwise well

is particularly important. There is nothing which detracts so much from the creation of confidence as the lowering about of men presented, the indifference or the presence of the appearance that the whole terminal operation is being conducted without personnel and order.

Considerable improvement certainly can and should be made in the handling of baggage at landing stations, and the mechanical accessories which are involved. The mechanical baggage cranes, air conveyors, belt systems, baggage carts, and electrical equipment employed by each airport should be studied for simplification of design and operation. The airlines will require a higher degree of maintenance among the air lines and a greater effort on the part of the lines to work together in the handling of equipment necessary and commonly used ramp equipment. The Operations Committee of the Air Transport Association is at the present subject extensive I know, but I feel confident that further study can bring about desirable action. A museum air conditioning plant, for instance, with underground supply lines to take care of all air lines at any one terminal would seem to me a worthwhile, efficient and economical development. Certainly as our volume increases we should give considerable thought to the handling of mail and in future terminals, too. The mail must be made for unscheduled carriers or similar devices for the expedient and economical handling of this considerable portion of our cargo.

One feature which is the cornerstone of future terminal buildings, particular attention should be paid to location to permit the efficient operation of public address systems, again using the average railroad station as a horrible example as a condition that we should avoid.

None of these things are obvious but they are correctable, not immediately, but by constantly keeping after them they can and will be improved in the future. One of the points of approach, as far as the municipal airports is concerned, seems to be the development of an understanding on the part of municipal officials of the importance to their city of having the hundreds of thousands of air travelers spend well of the business of the city that they are. The airport reflects, in a great measure of air travelers, the whole city. It should make them want to talk about it as a good place to be, a good place to live, and a place that they want to come back to.

By Paul E. Richter

*Executive Vice-President,
Terminal Association and Western Air, Inc.*

**Guest Editor, Airport Planning, Air Transport Association*

occupied space at a tremendous financial expense, and misapprehension amongst employers who give to the air traveler a facility but impression of that impression. An airport administration which provides an appearance of military grandeur in the department of all personnel, whether air line or municipal, tends to contribute in keeping with the major effort of the airlines to provide safety. This



Lockheed outdoor picnic is enjoyed by employees. Picnic was one of several kinds of employee activities.

Management's Part in PERSONNEL RELATIONS

By R. Randall Irwin

*Manager, Personnel Relations
Lockheed Aircraft Corporation*

In Part I of this article the author told how Lockheed selects its men. Mr. Irwin now shows the other half of a carefully worked out plan—and tells how employees' good will is maintained through a wise industrial relations program.

HAVING EXPLAINED in a preceding article how Lockheed selects its employees with the utmost care, we now enter the second but equally important phase of our personnel program—that of employee-employer relationship.

We at Lockheed have been fortunate to have worked together in an atmosphere of harmony with a noticeable absence of internal strife. This situation, we believe, is attributable to not only the comprehensive employee selection program previously discussed, but in this due to the general industrial relations program we are carrying in this article.

No company is entirely free from inherent tensions and grievances. These are inevitable in any rapidly growing industry or industrial facility. We have made our share of mistakes, but I would venture the opinion that the harmony existing between the employees and the management at Lockheed is warranted for by the employer's confidence in the sincere desire of management to do the right thing by them.

This policy was aptly expressed by Robert E. Gross, president of the company, in his annual report to employees. "The point," he said, "have taught us that where there is under-

standing there is peace-work, and with the hope and belief that peace-work is worth as well with us as any, I respectfully render you my report."

Before discussing the company's condition and problems, Mr. Gross introduced his report as follows: "It is a privilege and a duty to tell you about our business during the year 1935. It is a privilege because I like to feel that discussion brings us closer together. It is a duty because I think you have a real right to know something of the problems which we have faced together—problems which as we solve them, make our company

and our jobs more secure, and when resolved, make our jobs and company less so."

Thus, at Lockheed we have proceeded on the theory that non-employee employees are just as eager as the management to keep the plant operating on a sound basis, and we have assumed that there is a solidarity of interest in keeping all these uncertainties which might result in a disruption of work and loss of pay checks.

It is only natural that, having selected an efficient, healthy-minded group of employees, we should have

complete confidence in their ability to go along well with each other and to bring all reasonable, reasonable, unobscuring matters before their own and the company's notice.

It is because of this absolute confidence in the judgment and good sense of our employees that we can freely accept the principle of dealing with them collectively through representatives of their own choosing. During the two and a half years of operation under an exclusive agreement with a local union representative, we have never failed to come to a mutually satisfactory settlement of a difference that appeared to exist.

This apparent harmony, however, does not "just happen." The union agreement provides a systematic plan for settling all grievances and differences. If an individual employee does not wish to present his own case to the management, he may refer it to the departmental representative of the union, who, in turn, will discuss the matter with the foreman or department head in an attempt to reach a satisfactory settlement. Failing in this, the problem is referred to the union's known representative and the company's manager of industrial relations. If the grievance is not settled at this point, it is referred to a joint committee of union representatives of the union and a like number of the management. Only twice in two and a half years have individual grievances gone so far as the joint committee, although this body meets regularly to discuss group problems pertaining to wages, hours, and working conditions.

While employees are represented by a bona fide union in matters directly pertaining to their work, the management recognizes the Lockheed Employees' Recreation Club as the sole employee organization for dealing in all other matters, including organized sports, entertainment, social, and to a degree, education. Every Lockheed employee is a member of the L.E.R.C. and has the right and privilege of voting and participating in all the club's activities. These are neither done nor extensive requirements. The Lockheed Employees' Federal Credit Union, chartered by the Federal Government, is one of the L.E.R.C.

Although most of the activities of the L.E.R.C. are on a self-supporting basis, the management occasionally assists in financial aid when needed, as needed. This, however, never extends to the point of supplanting employee activities. Throughout, the management maintains the policy that

the employees should do everything they can for themselves. This policy, we believe, tends to develop a high type of leadership among the employees, and prevents the development of a

relationship that breeds of generalization.

An outstanding example of the practical application of this policy is (There is page 20)



An evening class in shop drawing and blue print reading at a Lockheed high school—part of the Lockheed educational program.



Jointly selected of all Lockheed employees attend union executive classes to prepare themselves to better jobs with the company.



President Robert E. Gross completing inspection of one of Lockheed's work extension schemes.



Outwitting the Wind

The story of a brand-new addition to the Link Trainer. Now the vital factors of wind direction and velocity may be added to instrument training methods.

By J. D. Mountain

Instrument Flight Instructor,
Transcontinental and Western Air, Inc.

ONE of the most serious difficulties in flying an instrument is obtaining by the effect of wind of unknown velocity or direction. Information concerning wind is least available at exactly the time it is most needed. To some extent this condition is being alleviated by upper air soundings at altitudes, but it is still necessary to assume that the pilot is at all times subject to wind which he cannot accurately estimate and which may change rapidly in direction or strength without his knowledge.

Nearly all instrument flying is done when the wind is of moderate velocity and its direction is fairly well known. Because of this fact, the methods of orientation and of instrument navigation, which have been developed, have turned out to be inadequate when winds were of very much greater

magnitude than normally, or when flow direction was radically different than expected. This is indicated by the fact that several serious delays in scheduled flights and perhaps even some serious engine strikes, have been caused either directly or indirectly by the fact that the winds encountered by the pilot were different than he expected as well as of much greater velocity than he expected.

The navigational methods which were worked out in terms of moderate velocity—not more than forty miles per hour—were found to be totally inadequate in case with situations in which wind exceeded 50 or 80 miles per hour. While winds of such magnitude are unusual in instrument flight, the serious consequences which may result in a pilot's inability to handle his flight under such circumstances, makes it highly desirable to redesign any methods of instrument navigation. Pilots must be trained in such a way that no wind, however great its magnitude or whatever its

direction, can possibly confuse them or interfere with the flight.

Unfortunately, it is not possible to predefine direction or velocity of the wind during instrument flight training. One could readily fly in the wind which exists at that time. To overcome this difficulty, the Link Trainer provides a modified module, provided that the effect of the wind of any direction or velocity may be predetermined and accurately simulated automatically. This has been accomplished at Transcontinental and Western Air, by the design and construction of a wind direction in connection with the Link Trainer. When this device is in use, the direction and velocity of the wind may be set once and for all. Then the instrument automatically sets the correct drift and the correct ground speed, no matter what the heading of the Trainer.

Wind speeds from zero to 100 mph may be set on the machine, and the direction of the wind may be from any point in the circle. Either the

The Mountain Wind Module is a supplementary device that can be set in with any Link Trainer for heading pilots in crosswind, wind at oblique angles.

direction or the velocity of the wind may be changed at will during the progress of a problem. Developed by the author for series TWA instrument flight training in the Link Trainer, the device is also in use by United Air Lines, Civil Aeronautics Authority, Northwest Air Lines, and many other organizations for other agencies. All manufacturing and selling rights are controlled by the author.

The principle of the wind simulator is simple but a theoretically and practically correct. The accompanying photographs show the general mechanism, in which it is seen that a plate is mounted on the Link Trainer on which the chart is mounted. A pen on the base end of the machine traces its marks on the chart. Thus the direction and speed of the chart mounted on the Link Trainer represent the heading and air speed of the Trainer. This whole chart assembly is supported on a moving belt, whose

speed may be varied proportionally to the speed of the wind. The direction of the simulated wind is determined by the inclination of the chart with respect to the moving belt. The foot pen flies from the rearward of the air speed and heading scales, and the wind direction and speed scales. This is the track and ground speed of the simulated flight. Because it is completely automatic, drift and ground speed corrections are continuously made during the entire flight, even during turns. After once making the direction and velocity of the wind, the operator need pay no more attention to the device.

As soon as this device was placed in operation in routine training of TWA pilots more than a year ago, it became apparent that a considerable amount of additional training and research in instrument flight and navigation in winds of high velocity. While the effect of a known wind on dead reckoning problems is easily calculated, in case winds unpredictable in velocity such as previous winds have been inadequate. For instance, in the 50-degree marked of radio range orientation, which had previously been considered very reliable in figure ranges,



Chart is mounted on a plate on the Link Trainer assembly. A pen on the head end traces its marks on the chart. Entire chart assembly is supported on a moving belt whose speed may be varied proportionally to the speed of the wind.

it was found that a wind of 50 mph made the solution of this problem completely false. Fig. 1 illustrates this difficulty. In this figure, orientation is shown by means of the 90-degree method under two different circumstances.

In position A, Fig. 1, a pilot starting in the "30" quadrant, would, without wind, overshoot the leg, make a right turn, and return the leg back into the "30" quadrant. However, with an 80 mph wind and a 120 mph air speed, the flight would not return the leg, thus the orientation would not be proved.

At starting point B, Fig. 1, a pilot working the 90-degree problem, would, without wind, overshoot the leg and go further into the "A" quadrant, thus proving his position after the 90-degree test leg. However, with a wind of 80 mph, (See page 122)

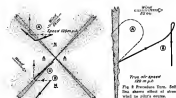


Fig. 1. 90° orientation. Pilot believes he is following course indicated by heading lines. With wind no shown, he is actually following solid lines.



Fig. 3. Effect of wind on a square.



Fig. 4. Effect of wind on a circle.



Fig. 5. What happens in a "U" problem in a steady wind.

1

The Control of VIBRATION in Aircraft

PART II

By H. H. Bruderslin

Senior Engineer
Douglas Aircraft Company, Inc.



Fig. 4, A. Response of vibrating system to constant maximum exciting frequency



Fig. 4, B. Response of vibrating system to constant maximum exciting frequency



Fig. 4, C. Effect of damping on a resonant system

In the first article (AVIATION, January, 1944) we discussed the forces causing vibration in an aircraft structure. The next logical step is to determine the effect these forces will have on the airplane. In order to do this we must establish and explain another area, namely, resonance. Unfortunately, the phenomenon of resonance, although it is the keypoint at almost every vibration analysis, is very little understood by the average engineer. The importance of resonance determination is set forth by the NACA as follows: "Ground and flight tests indicate that unless resonance is taken into account the structural stresses between a first mode of vibration of the airplane structure and the exciting source, the magnitude of vibration is usually of the order of overestimation. It follows that considerable reduction of vibration may be obtained by avoiding a resonance of a mode of free vibration of the structure and the exciting source. Because of the large number of independent degrees of freedom of the several parts of the structure, however, the reduction can only be accomplished after close study of the response characteristics of the particular type of structure in connection with a knowledge of the exciting forces."

Briefly, resonance is a vibration of such an extent that when it is a forcing system when the frequency of the driving force becomes the same as the natural frequency of free vibration. This may be demonstrated very simply by observing the action of a weight suspended on a spring. When the frequency of a vibrating force transmitted along the spring is very slow, the movement of the weight is relatively

slow the same as that of the spring support. When the frequency is high, the inertia of the weight causes it to react relatively stiff to that it assumes very little of the motion of the spring support. Thus is the condition that occurs in a good shock mounting device. When the excited frequency is the same as that which the weight assumes naturally, the movement or amplitude of the weight becomes much greater than the movement which causes it. This relation is expressed in Figure 4 as resonance against the ratio of excitation to natural or resonant frequency. Below resonance the movement is limited by stiffness at the mounting spring, (spring controlled) above resonance by the inertia of the weight, (mass controlled) and at resonance only by the frictional losses in the air, spring, etc. (resistance controlled).

Curve A of Figure 4 applies to the condition of uniform forcing or driving amplitude over the entire frequency range. This condition does not hold exactly in an aircraft power plant. The forces produced by a rotating off-balance weight, such as we have, are proportional to unit frequency—that is, when there is no rotation, and increase in proportion to the square of the frequency or speed of rotation. This condition is shown in Curve B. For our purposes, it will be seen that the response of a system to vibration is essentially the same whether the excitation remains a constant or varies with speed. From these curves we derive the important fact: reduction in the amount of excitation to a resonant system, unless it is a very large reduction (15 to 1 or more) cannot

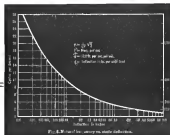


Fig. 4, B. Effect of frequency on static deflection

reduce a bad vibration condition, since at resonance all of the power put into vibration is absorbed as friction in the mounting parts, and as resonance the vibration is often from 10 to 50 times the amplitude of the force that causes it. A much more effective treatment is thus to merely change the frequency of the free vibration of the driving vibration, or prevent resonance. Since forcing frequencies are fixed, the only remedy is to vary the type or stiffness of the mounting in such a way as to shift the free vibration frequency of the engine in the desired direction. To raise the natural frequency we make the suspension stiffer. To lower it, we add elasticity. In practice, ground loadings are generally derived from lowering the natural frequency so much is possible.

An airplane power plant has two degrees of freedom, or distinct ways in which it may vibrate; it may move linearly along, or rotate about, each axis. These motions may occur simultaneously and combine with each other in various ways. The principal types or modes of vibration of the power plant are:

- Angular oscillation about the rolling axis;
- Motion as a pendulum with a stationary point, or node, at or near the forward;
- Angular oscillation about the center of gravity at the pitch and yaw directions;
- Angular oscillations of the engine and propeller in opposition to each other, in pitch and yaw directions.

The second of two articles on the engineering analysis of structural vibration.

latory, into the standards of passenger freedom from vibration, and of structural stress.

The flexibility of an engine suspension in the case of that of the structure and that of the mounting device. It is often rather difficult to calculate the resonant conditions of the power plant of a new airplane with a sufficient degree of accuracy for design purposes if it is especially different from previous models, an amount of widely varying elasticity of the structure. In construction of new aircraft it is well to design the structure for as high a rigidity against forces from the engine as is economically feasible, and be prepared to make adjustments in the mounting device. A representative group of the resonant frequencies of 600 to 700 cycles per minute would be satisfactory in almost any case. Several types of mounting device are available in which the flexibility in the

(Continued on page 137)

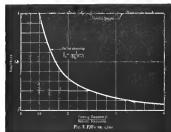


Fig. 5. Effect of frequency on static deflection

By
Robert J. Woods

Chief Design Engineer
Bell Aircraft Corporation



Unveiling The AIRACOBRA

Chief Engineer describes details of Bell mystery ship

DURING the past few months increasing emphasis has been placed on improvement and development of military aircraft, to obtain the maximum speed, altitude, maneuverability, and range. The design of the P-30 was inspired these trends more than two years ago and realized that if the single engine pursuit airplane was to keep pace with advances in foreign light bombers radical departure from the conventional engineering practices were essential. The result is an airplane designed for quantity production whose performance puts it well in the lead of its foreign competitors. New and novel ideas were to rule. The Bell P-30 single plane, single engine pursuit, has been built with the aim of carrying the high speed burden to around the 400 miles per hour mark. The primary of this airplane is a weapon is attained by the 37 mm cannon and the four synchronized

machine guns carried on the nose of the fuselage. The utility of the machine is established by the straight tail landing gear, the constant wing provided for the pilot in all directions and the facility for inspection, maintenance and repair made possible by the novel arrangement of the engine nacelles, which, together with the extreme low wing loading for this type of airplane, produces a degree of maneuverability not possible with the conventional arrangement.

Incorporating aerodynamic and design features heretofore generally reserved for the laboratory, the P-30 is a powerful, completely, fully developed tactical weapon. Completely new to us many respects, the decentralized arrangement of the component structural institutions of the P-30 airplane is a most striking feature. New that it has been done it seems most logical, and offers many advantages.

The installation of the engine near the middle of the fuselage and the

use of the extensive drive shaft to drive the propeller permit realizations of aerodynamic improvements not heretofore practical. The same shape of the fuselage is optimum for low drag. The location of the heavy weight of the engine near the center of gravity of the airplane provides for economy in structural weight and reduces the polar moment of inertia of the mass of the airplane around the center of gravity to a marked degree which, in turn, provides a degree of maneuverability not possible in an airplane of this size and weight with the conventional arrangement with the engine in the nose of the fuselage. The location of the pilot, approximately on the center of gravity, also increases his ability to react the physical stress caused by abrupt maneuvers. The vision provided for the pilot is better than that provided in most multiengine airplanes. It is completely unobstructed forward and down and is not blotted out by nacelles in the side. The position of the cabin above the fuselage top line and the transparent "bubble" permit vision directly left and up. The blind spot to the pilot is a single plane instead of airplanes and is down, is protected from hostile fire by the mass of the engine. In foreign types this protection is achieved by the dead weight of armor plate with the resultant sacrifice of speed.

The windshield, windows and transparent panels of the cabin are Plexiglas. Two inward swinging doors are provided, one on each side of the cabin, the one on the right side for normal entrance and exit. However, both doors come free for emergency exit by means of quickly retractable lugs that can be operated from inside or outside the cabin. Both doors have roll-down windows. Large baggage space is provided behind the pilot inside the cabin on the top deck over the engine compartment, which is accessible to the pilot from within the cabin. The pilot's cockpit is easily, but compactly arranged and provides emergency egress for so small an airplane.

Some of the modern European military airplanes use two curvy automatic cannons which fire oblique shells of great destructive power. In general these guns are 20 millimeter and 23 millimeter bore. The Bell P-30 carries a 37 mm cannon capable of long explosive shells. It is believed that this airplane is the only single-engine pursuit airplane in the world thus armed. In addition to the 37 mm cannon, the P-30 mounts four machine guns for synchronized fire through the propeller disc. A fixed point behind the rear of the gun compartment keeps gun gas from the cockpit.

The power plant is manufactured by the Allison Engineering Company, Indianapolis, Indiana. The engine is an Allison, direct drive, Vee, 12 cylinder, liquid cooled. Power is trans-

mitted to the propeller through an extension drive assembly that is provided with suitable universal joint action and intermediate bearing supports. The extension shaft was designed with full consideration of the factors of bending deflection for all conditions of flight and power, and has shown no defect or fault in over 200 hours of full power testing on the test stand and in flight. The independent reduction gear box is attached to the front end of the fuselage longitudinal beam and drives the hollow hub propeller. The shaft of the reduction gear, passes the installation of the 37 mm cannon on the propeller shaft centerline. The gear line also mounts the propeller governor, propeller lock bearing and gas synchronizer. It has a completely independent lubricating system and oil supply. The weight of the power plant is surprisingly low, being only a little over the weight of the standard V-1710 Allison engine. The oil radiator is located in the right hand wing root and the pressure radiator in the left hand wing root. Shutters are provided to control the engine temperature.

The three elements of the landing gear are completely retractable in flight. The retraction mechanism is mechanical, operated by an electric motor, at the rear of the pilot's cockpit. Hydraulically operated Goodyear 11 piece multiple disc brakes are used in the rear wheels. On descent, from a diving steep climb, in the left hand wing root, the hydraulic calibrator built integrally into the fork and shock absorber of the nose wheel to prevent the occurrence of "bouncing" of the element and at the same time provide variable center action in particular the 7-20 airplane is to be stored easily on the ground. The landing gear is arranged so that the aircraft

(Turn to page 30)



Forward, inspection nose and forward mount of windshield and window area give pilot excellent visibility in several directions. Goodyear air scoop is just left of engine area.



Allison V-12 liquid-cooled engine is behind the pilot and an extension drive shaft runs forward to the propeller. Engine location near center of gravity gives added maneuverability to this sleek landing ship.



The author made extensive use of the S.E.A. and Wright Field Laboratories in his inspection design.

1940 Annual Meeting

of the Institute of the Aeronautical Sciences



EACH YEAR the annual meeting of the Institute of the Aeronautical Sciences draws to position as the most important engineering meeting of the industry. This year, the signals, but not less while the others in this respect, with the aviation standing giving a number one consideration of those who represent aviation in this country.

Under the capable supervision of Lester Gardner, Executive Vice-President of the Institute, the sessions lasted three days being closed by the House Night dinner Friday, January 26. The papers presented were all of importance in their respective phases of the industry and the following several examples are aimed at giving a representative view of what was discussed behind the doors.

Some Economic Aspects of Transport Airplane Performance

By W. G. Hunter and Rex E. Hunter

Total air transport operating costs are divided into three classifications: (1) Significant operating costs which are defined as those weighing most on the flight of an airplane in those selected by variation of airplane size, power, metal cost and aerodynamic efficiency, (2) Passenger service costs which are defined as those which vary with the number of passengers aboard an airplane are categorized, and (3) Overhead costs in air transportation and it is concluded that these costs charge their proportion to significant costs when the physical and performance characteristics of the airplane being

considered change. . . . Economic factors apart from those associated with fundamental airplane design and performance, such as interior arrangement, safety records, competition and general economic conditions, play the major role in the economic outcome of air transportation.

While only one general type of airplane was considered in this study the method of attack, that is, the idea of expressing certain airplane characteristics in terms of significant cost, is applicable to any type of transport airplane. Further experience with the method will undoubtedly result in simplification and increased accuracy.

The GAA Instrument Landing System

By Harry J. Wain

The instrument landing system at Indianapolis is the most extensive automatic guidance system ever to be installed anywhere in the world. It is an installation providing for instrument approach and landings in four different directions. All of the station stations involved are completely controlled and monitored from the airport control tower and there is a graphic recorder which continuously writes down the monitor readings while the system is in operation. . . .

The system is the so-called "classical" type consisting of localizer, glide path, and marker. The localizer, or descent number one, provides lateral guidance to prevent the pilot from being too far from the runway; the glide path, or descent number two, provides

in line with the exact centerline of the runway on which the landing is to be made. The second element, the glide path, provides vertical guidance to prevent the pilot from being too high or too low on the descent path of descent. Various prescribed distances above the obstruction are the approach, and always to the same point of contact on the airport runway. The markers serve as distance guides and check points during the approach procedure. . . .

The runway beacons are really miniature two-color radio beacons with their beams aimed exactly with the centerline of their respective runway. . . .

The monitor and control disk which provides supervisory control is located in the airport tower. Through the use of a selector switch any one of the four functions of approach may be selected and the distance associated with the selected approach are indicated by small lights on a miniature airport layout on the surface of the disk. A graphic recorder is located on the front of the disk and when the system is in operation this recorder keeps a record of the signal from each transmitter and indicates which direction of approach was in operation. . . .

Counter-Rotating Propellers

By H. H. McGee, R. E. Avery and C. C. Cope

This paper is concerned mainly with the development of counter-rotating propellers referred to, for the sake of brevity, as "dual-rotation." This term is defined to apply to a pair of opposite-rotating propellers mounted on a single fuselage, mounted on common shafts.

This paper presents a summary of the development of dual-rotation propellers and the benefits that can be derived from their use.

The application of dual-rotation propellers includes multi-engine airplanes with oppositely-rotating propellers, airplanes with engines mounted in tandem, and dual-rotation propellers involve in opposite directions, but primarily, airplanes with dual-rotation propeller installations.

Sanitized level eight airplane velocities appear to be located in about 550 m.p.h. when propellers are used as the means of propulsion. The efficiency of a conventional single-rotation propeller will be as low, however, that the landing velocity may be approached with such a propeller only at a performance in the neighborhood of 300 m.p.h. Any given velocity about 300 m.p.h. (Turn to page 122)



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CP Compression Riveter showing short stroke for the Curtiss-Wright Submarine Transport CP Aviation Tools are also widely used in the Bulfinch plant at Curtiss-Wright

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91



Presenting the **Curtiss-Wright Transport**

A **WRIGHT** AIRCRAFT in the fourth of many years and the work of many years. It is backgrounded by painstaking analysis of the latest operating requirements both technical and economic. And during the long period of development the design team has modified to meet the ever changing needs of the latest-saving transportation industry.

The new Curtiss-Wright Transport has met the standard and has conceived a "standard" product. The economic philosophy behind it goes back to early considerations of power plant distribution. One of its analyses of this problem (reported by A. E. Lombard in *AIRCRAFT*, July, 1937) came the decision to concentrate the power into two engines with the resulting economy in operating and maintenance costs while still obtaining the performance characteristics.

Most times the need for a pressure came to meet the demand for high altitude operation. Five design elements had to be based on obtaining a highly efficient structure to provide increased strength without heavy costs in weight.

These basic problems are representative of the many that were solved before the machine came into being. But how they were solved is best said by the men who did the job. And three views are presented on the following pages:



Guy W. Vaughan,
President
Curtiss-Wright Corp.



Rossiter B. Woods,
Director Engineering
Curtiss-Wright Corp.



Charles W. Finkle,
Vice President, General Manager
Curtiss-Wright



George Fink,
Chief Designer
Curtiss-Wright



Lester C. Milburn,
Vice President
Curtiss-Wright

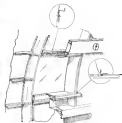


Tom Smith,
Sales Director
Curtiss-Wright

AVIATION
March, 1951
92



The window gasket was of transparent plastic, pressed to fit flush with the exterior side of the fuselage, and preventing a clean aerodynamic surface with no groundswell into the air stream. The press was also suited to conform with the curvature of the fuselage, providing a clean, unobstructed, flush surface, secured in position by means of an extruded rim, which is flush with the outside fuselage skin and has a mechanical seal on the circumference of the outer line of the same. This seal is the same as the one used in the fuselage skin, and is secured by a series of small, spaced-out, extruded rubber seals, which are self-healing, once closed, was divided in the rear window around the window frame, the press being clamped tightly between the side skin and the inner



skins. The window was so constructed that the inner seals are not directly exposed to excessive fuselage stresses and strains.

The windows were sealed around the edges by a rubber-encased sealing tape, the end being made between the window frame and the outer skin and most portions respectively. The sealing tape is held in place by means of a sealing, canvas, providing a water and wind-tight seal yet allowing the press to expand and contract freely with changes in temperature. Below the window is a shelf.

and within the fuselage structure, and, (6) that due to the difference in pressure between the inside and the outside of the cabin.

With these loads in mind the problem develops into one giving a structure which would satisfy five different conditions, namely, that (1) The maximum impact load likely to occur shall not require or permanently deform the structure; (2) A sufficient reserve of ultimate strength should be provided to cover exceptionally severe loading conditions. This requirement is intended to provide the highest possible degree of ultimate safety, so that if some damage, such as permanent distortion of structure should occur, it is of no special concern under these conditions; (3) The structure should have a margin of strength sufficient to cover a reasonable amount of deterioration during its service life. This includes such items as wear, fatigue, corrosion, and reduced strength due to normal repair work; (4) A reasonable allowance should be made for normal variations in materials of construction and fabrication processes; (5) Allowance should be made for uncertainties of analysis methods and criteria.

These five considerations constitute

the basis for the establishment of a design load factor for practically any condition where strength is of basic importance. Following along with the problem it appears that a practical design might be accomplished by one of the following design load factors: (1) For a steady flight condition superimposed upon the loads due to normal unaccelerated flight; (2) For the maximum probable positive differential, due to the load to be adopted by a constant which would provide for fatigue, creep of the material, and the excess pressure possible before the safety valves would open (the factor is between 1.25 and 1.50); (3) For maximum acceleration the pressure loads without the factor for fatigue should be superimposed upon the critical load flight loads. It was with this condition that the present cabin was designed.

Along with the solution of this problem were smaller but very important problems present themselves. One of these is the control system. The problem arises from the desire to use a minimum number of standardized rivet patterns, rivetment procedure, and so on, while at the same time obtaining a joint that would have required strength under all conditions.

The result became a multiple-rivet pattern with generous spacing of rivets over most of the cabin. The rivets were spaced close together near the wing structure, the difference of strength between the skins is referred to a minimum, and the unit loading on the structural rivets is not appreciably higher than the average for the entire pattern.

Close rivet pattern had been decided upon it is necessary to find some method of sealing the joint so that the pressure will be contained inside of the cabin. After a considerable amount of research with test specimens, a was found that one of the most reliable and at the same time economical methods of making was merely to paint the inside of the surface of the seams with a suitable compound. The latter should have a moderately heavy body and be of a permanently gummy nature which does not become brittle hard with age or at low temperatures of high altitude flying. Where gaps are encountered as in the intersection of a stringer with a pressure rib, a strip of cloth can be used as a base for the fill or sealing compound. Sealing the door is done quite differently, however, because under the door the

frame can be considered to be especially rigid. A flat seal is inserted in the space between the door and the frame and is inflated after the door is closed. The door pump furnish a convenient pressure supply for this purpose. In effect an apparently greater complexity, this system has the advantage of creating an air-tight and therefore a more rigid seal and even when flying without pressurization.

Wings

Because of the added weight due to pressurizing the cabin, it was of almost importance that the remaining parts of the ship combine a great strength with as few weights as possible. With this in view, the design chosen for the wings was of the

stream line type, in which the axial loads due to the bending of the wings under load, are carried in the different skin. The stiffened skin which has corrugated stringers next to the skin. In the center section of the wing these with other ribs are used, but in the outer panel only two are employed.

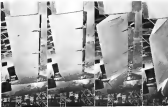
In addition to the shear webs, support is given to the skin by relief sheet stringers which are tied in a "Herringbone" pattern, largely the remaining of four outer webs into the main beam, thus avoiding the stress discontinuities which arise from sharply-recessed sheet stringers. These stringers, which are of a special box-shaped design selected by test to give the maximum strength weight ratio, are so spaced that their support is practically uniform over the entire

surface, thereby eliminating the tendency of the wing skin to wrinkle under external loads. This measures a source of potential drag which has heretofore been objectionable in large stressed skin wings. As a further aerodynamic refinement, the stringers are attached to the skin by means of flush rivets, preventing a smooth, low-drag surface. The stringers were fabricated on special ribs from material of the same specification as the skin itself (24 ST aluminum alloy) thus taking advantage of the combination of identical physical properties to make the skin sheet and the stringers.

The ribs are of sheet metal construction, of both the web and truss types. Web-type ribs are used in the outer panels, near the lower ribs



The Duxton-Woods seal used differs from the BACA seal type by allowing the sealant air to be contained in the lower only. This permits a much unobstructed air flow into the top of the wing which is opened by the leakage in the BACA seal.



Connection of the wing section section in the fuselage is made by means of flush webs which meet (flange) in the fuselage structure between reinforced fuselage skins as the wing and upper of the main section and two at the rear skin. The reinforcement of the wing is the flange and of the flange in the wing being made to such a manner that the flange is sealed as a single beam internal.

The flap mechanism operates first as a flap when moved outward from the closed position (Figure 1 in Figure 5, left in right). From this position the flap moves inward and downward (Figure 2 and Figure 4, right) and over a series of 40 degrees. Hydrolically operated by a main piston located in the main section, the flap mechanism is actuated by a cable and push-out system.

where they support the fuel tanks. Light, stamped sheet metal ribs are employed in the vicinity of the wing tips. The two hook support ribs in each wing are of heavy, reinforced sheet, with joggled openings to accommodate the fuel tanks. The main type ribs are constructed from rolled sheet metal hat-sections, and are employed throughout the entire section of the wing and in the outer panel inboard of the fuel support ribs. In all cases, the ribs are not attached directly to the skin, but are fastened to the stringers by means of clips. Due to the use of deep stringers, the ribs are spaced more widely apart than is common in similar wings.

The center section is continuously completely through the fuselage, supporting the engine nacelles, and the landing gear attachments. The outer panels are hinged to the center section just inboard of the nacelles, each outer panel being attached by a number of special high-strength bolts. Easily accessible splice bolts are used where the wing center lines having no external protrusions and referring to a minimum structural complexity.

Servicing, moderate repair work and inspection are facilitated by the removability and interchangeability of the leading edges and wing tips of the outer panels. In both cases these installations are completely flush with the surface of the wing. Back and forth panel is also flip-back to permit interchangeability, so that in the event of damage to one panel, another may be substituted for it without any special fitting operations required.

Wing Flaps

The flaps are of the full trailing edge, outward-moving, slotted type, possessing advantages not found in the conventional type of split flap now in use. Hydrodynamically operated, with a following cylinder to regulate their travel, they may be controlled in any position by a single movement of a lever on the pilot's control pedestal. Movement of the control lever in the upward flap position opens a valve on the actuating cylinder, causing it to move the flaps to the predetermined position, at which point the follow-up cylinder closes the valve and stops the motion, maintaining the flaps indefinitely at that position until the control lever is re-adjusted.

The flaps are given their motion by the parallel linkages to which they are hinged. These linkages cause the flaps to move first rearward and then upward and downward so that the overall effect obtained is to increase

the wing area and modulus. Thus small flap movements rearward will give a high gain in lift with little increase in drag—a condition desirable for supporting take-off performance. The last part of the flap in downward motion gives little change in lift, but produces a large increase in the drag—this combination being ideal for landing conditions. An appreciable gain in lift is obtained by means of the slot which opens between the leading edges of the flap and the wing when the flap motion commences. This slot smooths out the air flow over the top of the flap and augments the wing lift even at high angles of attack.

The flaps are of metal construction, fabric-covered, and actuated from the fuselage to the ailerons. The motion of the hydraulic actuating cylinder is transmitted through cables to the flap linkage mechanism, which is cascaded within the wing. The forward edges of the flaps are approximately normal to the lower surface of the wing, allowing free air flow with the flaps extended, but providing no possibility of ice formation even under the most severe conditions, which might impede the flap operation.

Controls

A noticeable difference between the winging on the Curtiss-Wright transport and the conventional winging is that while the conventional winging discharges the air evenly around the periphery of the trailing edge, the Curtiss-Wright wing is completely sealed against the upper portion of the trailing edge and all the trailing air

escapes through an opening in the lower portion. This "sealed type" sealing, as it is called, a fairly novel device, defines advantages. By eliminating the cord "bleed" opening in the region of the upper surface of the wing, interference between the air flowing out of the trailing edge and the air flowing over the wing is avoided. The result is a noticeable decrease in drag, and a favorable effect on the stall characteristics of the wing.

Cooling is controlled by means of an hydraulically controlled retractable flap which perfectly covers the radiator in the bottom of the cowling and serves to regulate the passage of the air. This results in efficient cooling of the engine in all flight conditions, especially those of taxing and idling, and regulates the flow of air to the extent that the engine may be operated in its most efficient temperature at all times, with lowest drag coefficient.

Basically, the cord is fabricated from 36 ST aluminum alloy, fabricated throughout. It is of the stressed-skin type of construction, employing sheet skin reinforced with internal stiffening ribs of formed rolled hat-sections.

The cowlings are mounted on the nacelle structure independently of the engines, so that they have no motion with the engines at any time. This reduces the likelihood of fatigue failure due to engine vibration, allowing longer serviceable life, and permits a more pleasing appearance at low engine speeds when engine cowling supports are larger.

The cowlings are of three-piece



The leading gear when extended is completely enclosed in the cord. The flow at the cord end is unimpeded when the doors, which open outward from the main, are closed. It is noted that the new Wright R180 engine on most derivatives 1750 and lower power pack. These engines are mounted with the dynamic engine mount suspension which reduces the engine vibration that would otherwise be felt in the cabin.

Introducing

THE NEW 36 PASSENGER CURTISS-WRIGHT TRANSPORT



CURTISS-WRIGHT CORPORATION
ST. LOUIS AIRPLANE DIVISION
Robertson Missouri





BELL "X-1" (X-1502)
EXPERIMENTAL POWER PLANT P-10
1955-1956, U.S. Army, Wright Field



CURTIS-WRIGHT
"C-1" (X-1502)
EXPERIMENTAL POWER PLANT P-10
1955-1956, U.S. Army, Wright Field

Two of Aviation's Greatest Achievements

BOTH EQUIPPED WITH AEROL STRUTS

We congratulate Bell and Curtiss-Wright and we are proud of the fact that Aerol Shock Absorbing Struts have been selected for these experimental planes.

We are also proud of the fact that more ships have on Aerol Shock Absorbing Struts than all other makes combined!

We make shock struts for ships weighing from 1500 to 70,000 pounds and over—for testing, sport, transport, military—all types. Aerol Struts are used on many models of the following makes: Borker-Grove, Beach, Bell, Boeing, Brewster, British DeHavilland, Canadian Car, Consolidated, Curtiss, Douglas, Grumman, Lockheed, Martin, NAA, Northrop, Republic, Sparrow, Stearns, Stinson, St. Louis Air-

craft, Vega, Vought-Sikorsky, Vulcan—and there are others. We make also Operating Cylinders for many of these ships.

Aerol Struts went with Dick Merrill on both his record-top flights over the Atlantic with Dr. Hubert Wilkins and Lincoln Ellsworth in their several polar voyages, with Wiley Post in his South Pole expedition with Harold Gatty in his record-breaking dash around the world!



Aerol Struts may be engineered into any plane. We will be glad to send you complete information and offer the services of our engineering department.

THE CLEVELAND PNEUMATIC TOOL CO.
Cleveland, Ohio, U. S. A.

AEROL Shock Absorbing STRUTS



The tool makes one supported at two five points the first and fourth ribs in the photograph. This method holds the tool and control loads imposed on the links by movements of the wings.

construction, each section comprising approximately one-third of the control transducer. Two of the sections are hinged at the top along the outer edge of the tool, and open upward and outward. The third section is equipped with inflatable hinges, just forward of the forward, and opens downward. In this manner, the entire engine is accessible for servicing, without the necessity of completely removing the casing. It is designed to remove the casing, this can be done in a period of about five minutes.

Power Boost Controls

The problem of "pilot fatigue" has come to be recognized as a real factor in the design of such tools as cockpit controls, instrument installations, warning signals, etc. An important aspect of "pilot fatigue" has been found to be the aerial pilot's fatigue arising from the work that the pilot must do to operate the controls against the heavy reaction loads that are encountered in modern large aircraft.

The design of the "power boost" system, relieving these loads is such that small movements of the pilot's controls open servo valves, which allow pressure immediately to build up in the Servo Pilot hydraulic actuating cylinder, raising the control surfaces to a point determined by the amount of movement of the pilot's controls in the cockpit. At this point the valves are automatically closed. Any desired amount of control surface movement may be obtained by moving the cockpit controls a predetermined amount.

When reverse motion of the controls is desired, as in returning the controls to neutral, the servo valve

admits pressure to the opposite side of the servo cylinder, allowing the oil in the first side to flow back to the hydraulic reservoir.

Aside from the small amount necessary to operate the servo valves, the pilot's controls are directly connected to the surfaces through the main cable and push-pull tube systems which are actuated by the power cylinders themselves, making direct control available in the remote possibility of failure in the power control.

The system is so designed that in case of the failure of the control column has stopped, the servo valve is closed, thereby locking the pressure in the servo cylinder and stopping the motion of the controls. The ray on the control column is so adjusted as

to be contacted at the same instant as the stop of the control surface, thus halting the entire control system when the surfaces reach their correct angle, and thereby preventing excessive loads from building up in the surfaces from the power control.

The power cylinders which form the basis for the "power boost" are also part of the automatic pilot installation, and are connected directly to it. These power cylinders are employed for the elevator, rudder and elevator systems in the airplane, one for each system, with direct connection by means of cables and push-pull tubes to the control surfaces.

The use of the "power boost" provides a system which is automatically recoverable, as the control surfaces. This property is quite advantageous inasmuch as it eliminates the necessity of having external loads provided for the control surfaces to prevent the controls from being blown about by wind while the airplane is parked on the ground. This, however, presents no hindrance to the manual operation of the controls by the pilot from the cockpit.



One of the main features of the design of the Servo Pilot is the smooth line of the Servo Pilot which reduces the drag. The plate ribs which are held in with the motion of the wing and the plate is held with the plate as in the pressure control. The device which the wing is also built as one in the block with the plate and the rubber on the wing from the rubber band attached in the photograph. Before the assembly is in the under part of the ship from the ground without the oil of bodies.



Battery compartments at each side of fuselage are easily accessible from the ground.

The new Curtiss-Wright Transport is designed to keep maintenance costs to a minimum.

OPERATING economy has ever been a major objective for the air transport manufacturer and the air line operator alike. In the new Curtiss-Wright Subtransport Transport we have incorporated many basic design characteristics assuring operating economies which we believe set a new high standard in air transport maintenance provisions.

This view of our designers' efforts to achieve operating economy does not ignore the imperative operating cost factors which already are known, but emphasizes rather that ease of details contributing to the transport's design, the principal consideration of which has been the simplification of maintenance routine with consequent economies. Such factors range from the ease with which a mechanic may replace a complete outer wing panel to the time required for a shop cleaner to clean the tub trays.

Illustrating both the basic design features which reduce direct operating cost, is our choice of two Wright Double Flow Cyclone engines to power this transport, rather than a larger



Overlap of one of the two 1700 hp Wright Double-Flow Cyclone engines allows ground servicing. Facilitates in Curtiss electric accessible pitch, full fuselage 1934.

- II Make all equipment, controls and moving parts which require servicing readily accessible to the ground crew and to the flight crew whenever possible
- III Eliminate stress concentrations in the structural design
- IV Design all individual details so as to reduce time and effort required for maintenance.

Business examples of our application of these four rules may well be presented as disarming the careful "design for maintenance" which we have incorporated in the new transport. While only a few of them will be mentioned here, our solution of the problem involved typifies the manner in which we have solved the

general problem of maintenance difficulty.

With reference to Rule I, which provides for maximum parts interchangeability, all parts and assemblies subject to frequent removal may be exchanged between airplanes in service, quickly and easily. All removable major assemblies and many sub-assemblies are top-mount to insure interchangeability of assemblies so that an essential number of parts may be interchanged between the left and right sides of the airplane.

The extent of interchangeability achieved in the new transport is best shown through a tabulation. All units listed are interchangeable between planes from front under "A" may be interchangeably directly with our fitting required and also are interchangeable between the left and the right sides of the airplane; items listed under "B" are interchangeable with our fitting, but are not interchangeable left and right; items under "C" otherwise parts which are also de-

signed without consideration of replacement simplicity, are interchangeable between ships but require the disassembly of attachments, lowering and drilling of attachment holes, etc.

(A) Parts directly interchangeable between airplanes and between left and right sides complete power plant assemblies (except oil and cooling) (fuel, engine mounts, exhaust manifold assemblies, removable engine mounting, exhaust, oil tanks, landing gear assemblies, complete tail assemblies, stabilizers, elevator, directional rudders, rudders, rudder tabs, stabilizer landing gear.

(B) Parts directly interchangeable between airplanes except wing panels, wing tips, wing leading edge, ailerons, aileron tabs, wing flap, tail wheel assembly, fuel tanks, cabin doors, emergency exits.

(C) Parts interchangeable between airplanes, but requiring alignment of attachment fittings or holes: engine needles, oil cones, housing doors and parts, landing gear struts (left wing compartment), flap doors and actuator (left of lower fuselage).

Custom of the most important interchangeable units in this list carry specific comment. The production of a power plant substitution which may be installed on either engine of our Transport, for example, is an amazing achievement. By removing four engine mount bolts and disassembling cowls and lines behind the firewall, the entire engine assembly with all accessories and cooling may be detached and installed on the opposite side without modification.

Interchangeable also from one side to the other are such items as the firewall, engine mount, symmetrically shaped cooling duct of turbo fuel pump, exhaust, fuel pumps, fuel strainers, fuel meter and about valves are grouped in a separately removable unit mounted on the firewall in the engine compartment. The complete fuel unit assembly is interchangeable right and left and can be removed by detaching only four bolts.

The leading edges of all floor panels, such as the wing root panels, rudders, and in are detached by removing a row of three head screws in each case. This provides simplicity for the actual maintenance department the problem of repairing the surfaces which are most susceptible to damage. In the case of the rudders, removal of the leading edge provides four access to the rudder tab control mechanism. Wing tips are attached in the same method as the leading

(Turn to page 37)

MAINTENANCE at a PROFIT

By C. W. France

Vice-President and General Manager
St. Louis Airplane Division, Curtiss-Wright Corporation

As told to Carl Norcross

Assistant Editor, Aviation

number of power plants in his low-power. The reasons are: (a) lower initial unit price reduces depreciation; (b) reduced horsepower required for given performance decreases fuel and oil consumption; (c) a less complicated power plant control system reduces the need for an operator; (d) the simplicity of a two-engine installation minimizes power plant

maintenance and overhaul expense. Servicing simplicity has been achieved in the design of the Curtiss-Wright Transport by our adherence to four rules or principles of maintenance.

These rules are:

- I. Design and build assemblies interchangeable left and right wherever possible.



Left engine removed in position, showing air group in fully opened position. Landing gear doors close completely in three months service.

Below: Expanded view of powerplant section. In the center, forward of firewall may be detached by removing four bolts.



Curtis-Wright chooses PESCO PRODUCTS for the new Substratosphere Transport



• Extensive performance tests under conditions far more strenuous than those encountered in actual flight determined the selection of these five PESCO units on the new Curtis-Wright Substratosphere Transport. Curtis-Wright engineers found that even at altitudes of 20,000 feet and at speeds of more than 200 miles per hour PESCO products had "what it takes"...

But every day these products are proving their dependability as all units are flown and no landing mishaps, delays caused the world over.



FROM THE FRONT OF FORWARD IN THE CURTIS-WRIGHT SUBSTRATOSPHERE TRANSPORT

PERFORMANCE TESTS ON THE PUMP Located side, forward, be moved in the horizontal ball to enable special location of this pump is an automatic operation valve, subjected to 10 changes in atmospheric pressure.

PERFORMANCE TESTS ON THE PUMP Located side, forward, be moved in the horizontal ball to enable special location of this pump is an automatic operation valve, subjected to 10 changes in atmospheric pressure.

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PERFORMANCE TESTS ON THE PUMP Located side, forward, be moved in the horizontal ball to enable special location of this pump is an automatic operation valve, subjected to 10 changes in atmospheric pressure.



edge assemblies. All control surfaces are built for interchangeability. The complete assembly of wheel, brake, landing gear, tire, axle, and axle on the aircraft's trailing gear is such that it may be quickly and easily interchanged, as a wheel skidded coupling in the brake line permits escape of fluid when the brake unit is detached, making drainage of the line unnecessary, even when the parking brake pressure is applied. Removal of either of the main landing gear wheels may be accomplished by detaching two bolts, the old wheel may be secured by detaching two low bolts.

In offering in use it that all parts of the Curtis-Wright Transport requiring service should be accessible, we have achieved a new standard of equipment availability. The centralized accessory compartment is located below the wing in the bottom of the fuselage where equipment may be easily reached by a mechanic standing on the ground and still be accessible at flight to a crew member who may descend to it via a hatch in the cockpit floor and the forward cargo compartments. Ground servicing is further simplified by an accounting compartment of such items as the hydraulic and electrical equipment, the bearing and servicing equipment, the fire extinguisher and other accessories.

The unusual accessibility of all parts of the power plant installation is directly due to our application of the Curtis-Wright Co. Co., a type which emphasizes such maintenance features as simplicity, ruggedness and accessibility, and which has been thoroughly proved on our airplanes for the last four years. Equally important are the engine's operating advantages, reduced power plant drag and improved cooling system.

This cooling is based on three sections, each cooling over approximately one-third of the engine's surface. The lower section is bolted to the engine mount and forward, being dropped to offer ample space for servicing the lower cylinders of the engine. Each upper cowling section is hinged to the long, boxed outboard air intake duct which extends along the top of the engine compartment and attaches to the engine mount and forward. The cowling is locked by quick action cam levers. Without being unlocked, the upper cowling may be swung open, thus making the complete engine and engine compartment accessible for routine servicing. For more extensive servicing, the three cowling sections may very easily be detached.

While non-row engine installations ordinarily require a complete removal of the cowling, the Curtis-Wright design consisting of a large number of small flaps around the cowling door, which are opened by a convenient, readily accessible, lever, permits the engine to be developed a cowling flap arrangement of simple design which eliminates a number of parts ordinarily required for maintenance of the cowling door. The cowling is controlled by a single large flap attached across the entire, and is operated by a simple control hydraulic jack.

Ground repairs made from the development of cracks at points where local concentrated stresses build up, our engineers have followed rule III to avoid local stresses in fittings, at rivets and other attachments. We have thus eliminated for the airline operator a considerable amount of worried time and expense, especially since this type of damage often occurs at inaccessible locations.

Elimination of this cracking is due to the use of the wing structure. Whereas damage in the vicinity of the cowling attachment has presented a problem in the past due to the design loading load, in this design a special reinforcement, we have installed wing design attachments which are constructed that the local loading stresses produced by the cowling are distributed through a heavy gear channel built into the wing skin, instead of being carried directly into the wing skin.

Since the usual twisting of the skin under load because of its relative weakness or the rather slight quality of the difference, this construction is the cracking of stressed skin wings, our engineers have developed a non-twisting design which eliminates the possibility of cracking due to stress concentrations and the working all sorts due to moment tension loads. This has been accomplished by using a heavy gear skin construction by rigidly light relief Alclad skin sections, formed from the same type of material as the wing covering, providing the effect of a reinforcement of corrugated sheet with alternate corrugations centered.

This construction of heavy gear skin and a shear flow span of skin between stringers makes serious twisting remote.

As a further precaution against skin cracking the skin is released

whenever wing or fuselage stiffeners are replaced.

In keeping with the wing design, the nacelle assembly offers many examples of good structural design from the viewpoint of maintenance, being built with unusually heavy skin, thoroughly riveted so as to eliminate any cracking that might possibly be induced by the slightest residual engine vibration not absorbed by the dynamic suspension mount. Finally, the engine cowls are mounted on the engine mount and forward where they are attached directly to the heavy skin, thus enabling the engine to vibrate freely within the cowling without the cowling oscillating which normally results in constant fatigue failure. This type of cowling mounting incidentally contributes the improved appearance of a steady cowling in flight.

Certain other advantages in structural design are worth emphasizing. In the cable control system, where metal cable was ordinarily found at this level, and very little is in the cable control system, which is usually approved the situation, but tests are not used to change the cable direction more than one degree. Oil leaks in particular, but nevertheless a weak point in expanding service and repair, in the installation whenever possible all elastic stop with the use of expanded nuts with center lugs.

Included also in the cost-reducing category is one use of plastic sheet rather than painted metal in places where there is considerable rubbing, as in the control room where service appearance is preserved. Similarly, the use of frames of the large spare doors are heavily reinforced with heavy gussets also located into a box section sufficiently heavy to prevent denting or damage in landing. Finally, the use of the cargo compartment is made reasonable in order to facilitate the repair of any damage caused from the loading or shifting of high density cargo.

The results of the engineering department's efforts to achieve to our policy (IV) of designing all individual details as to reduce cost and effort required for maintenance, reduction in operating costs and increase in profits, could be discussed at length. These major developments, however, would demand treatment. The new, independent housing unit, the fuel system and the engine mount installation.

The airline maintenance expert who checks the approach of motor because of aircraft testing problems, will enjoy learning that the Curtis-Wright (Part in page 22)

PUMP ENGINEERING SERVICE CORPORATION
OFFICE OF BOSS HUNTER CORPORATION
10116 TAFT AVENUE CLEVELAND, OHIO, U.S.A.





The new 36-passenger Curtiss-Wright Substratsphere Transport is doubly equipped with CUNO Filters

On the left-hand system of this Substratsphere Transport, THE LARGEST TWIN-ENGINE AIRLINER EVER BUILT IN THE UNITED STATES—

...a Cuno Auto-Klean filter assures refueling operation of the hydraulic flying controls by providing protection against foreign particles which deposit all poisonous substances get into the oil. This filter is positively cleaned by a single turn of the external handle—an exclusive Cuno Auto-Klean feature. Pipe connections are not broken; oil flow continues uninterrupted.

• A Cuno Filter will meet almost any pressure drop limitation... may be placed in storage tank, section line, pump discharge or return line. Have a Cuno engineer help with your fluid-cleaning problems.

CUNO ENGINEERING CORPORATION
MERIDEN, CONNECTICUT, U.S.A.

On the right-hand oil system of the new WHEEL DRIVEN NEW 14-CYLINDER CYCLONE ENGINES, THE MOST POWERFUL NOW IN COMMERCIAL OPERATION—

...two Cuno Automatic Self-Tuning Filters (developed in collaboration with Wright Aeronautical Corporation engineers) afford positive protection. A self-contained oil-driven motor on each filter head rotates filter element past stationary cleaner blades, catching out collected solids continuously whenever engine is running. These filters—ending the danger of clogging in flight—are standard equipment on all Cyclone engines.

KEEP ON GO WITH
CUNO

AVIATION
March, 1940
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PLEXIGLAS ON TRANSPORTS OR TRAINERS



AIRCRAFT PARTS OF TRANSPARENT

PLEXIGLAS

WINGS	COCKPITS
WINGROOTS	CHASSIS ENCLOSURES
LANDING GEAR COVERS	ENGINE LOAF HOUSINGS

On the new Curtiss-Wright Transport, wind-resistant loop bearings were chosen without sacrificing visibility efficiency. How? Excellent design plus PLEXIGLAS.

Simply inside the new Harlow Trainer, a pilot sees forward, backward, sideways—at easily as he sees his airspeed indicator. How? Excellent design plus PLEXIGLAS.

On every type of plane that rests on the runways of American airports, you see more and more transparent plastic. Why? Excellent design plus PLEXIGLAS.

The scruple resin plastic PLEXIGLAS was first

used in airplanes because it offered performance characteristics—superior impact strength, aging stability and resistance to the elements. Today designers and builders regard PLEXIGLAS as an ally of functional design—and consider it an essential material of aircraft construction.

RÖHM & HAAS COMPANY, INC.
322 WEST WASHINGTON SQUARE, PHILADELPHIA, Pa.

AVIATION
March, 1940
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NEW SUB-STRATOSPHERE TRANSPORT

Controlled with American Tiger Brand Aircraft Strand and Cords



Relay and attachment to control cables. These cables are a part of the control system, enabling, actually, for the pilot to control the aircraft from the ground. The aircraft is a Curtiss-Wright Sub-stratosphere Transport.



MEET GOVERNMENT SPECIFICATIONS

American Tiger Brand Aircraft Strand and Cable have been the requirements of the Army, U. S. Navy and Navy Department. They are available in various sizes, ranging from 1/8" to 1/2" diameter. They are made in the following sizes:

1/2 inch strand	and cable
1/4 inch strand	and cable
1/8 inch strand	and cable

These cables are made of high tensile steel and are available in various sizes. They are made of high tensile steel and are available in various sizes.

CENTER of interest in aviation circles today is the new Curtiss-Wright Sub-stratosphere Transport, now undergoing flight tests at St. Louis, Mo. This ship, a marvel of modern aeronautical engineering, is America's largest twin-engine transport. It seats 36 passengers by day, sleeps 20 by night, and has a cargo capacity of 5200 pounds.

Curtiss-Wright engineers have simplified the pilot's operation of this new skyliner by reducing the total number of flight controls 35 per cent. Another unique control feature is

the "Tall Tide" device which automatically checks 30 engine instruments and controls for the pilot.

These innovations call for control cables of only the finest type. That's why you'll find this ship, like other outstanding modern aircraft, rigidly specified with American Tiger Brand Aircraft Strand and Cable. Used in flying controls and engine controls of America's leading airplanes, these cables are a standard specification of successful aircraft designers and builders.

Write today for complete data

AMERICAN STEEL & WIRE COMPANY

Cleveland, Ohio



and New York

Columbia Steel Company San Francisco Pacific Coast Division

United States Steel Export Company New York

UNITED STATES STEEL

ATTENTION

March, 1937

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Aerial photograph of one of the Lake Erie Hydraulic Presses in Refractory plant of Curtiss-Wright Corp.



and *Curtiss*
is Doing It
Better with

LAKE ERIE HYDRAULIC PRESSES



Development of the new Curtiss-Wright Sub-stratosphere Transport is another example of how the dramatic progress of the airplane industry carries through from modern plane design to modern production methods and machines. Lake Erie Hydraulic Presses in Curtiss-Wright plants are playing an important part in forming parts for the new Sub-stratosphere Transport or well as all other Curtiss-Wright planes.

Unmatched versatility for a wide variety of large and small parts produced in limited and volume production is speeded up output and cutting assembly costs through the use of wood, cast metal and other quickly made and inexpensive dies.

Fast operation, centralized control and convenient accessibility for replenishing loading of stock and removal of finished pieces provide high hourly output.

Put it up to Lake Erie by writing an outline of your requirements.

LAKE ERIE ENGINEERING CORPORATION

General Offices and Plant Buffalo, N. Y.

Sales Offices New York, Chicago

Branches & Miller Machinery Corp. South

Western, Kansas & Mexico, San Francisco and Los Angeles

Johns, India Ltd., Toronto, Canada; Forestry & S. S. Press, Toronto and Ottawa; Hull & Robinson, Ltd., London, England; S. Mueller & Co., Leipzig, Germany

ATTENTION

March, 1937

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THE NEW C.W.-20 USES THE CAMBRIDGE AERO-MIXTURE INDICATOR



Best indicator for Turbosuperchargers

The new Curtiss-Wright turbosupercharger, turbo-supercharger, transports supercharging developments... including the Cambridge Aero-Mixture Indicator.

This flight instrument determines the Turbo-Air Ratio of the engine mixture by analyzing a sample of the exhaust gas. The Indicator, calibrated over a range from 14 to 865 F.A.R., provides a continuous gauge enabling the pilot to control accurately the all-important mixture ratio at sea level or high altitude.

On air transports and military ships throughout the world the use of this instrument is making possible best engine performance... maximum economy in fuel consumption... increase in payload... greater safety.

CAMBRIDGE AERO-MIXTURE INDICATOR

CAMBRIDGE INSTRUMENT CO., INC.

1732 Grand Central Terminal New York City

WELCOME CURTISS-WRIGHT To The PASSENGER TRANSPORT FIELD



Needless To Say

Curtiss-Wright engineers have given every possible consideration to Safety in the design of their remarkable new 33 passenger transport—C.W.26.

We are sure that you will therefore find:

FLEX-O-TUBE

all lines have been selected by these experts as contributing to this Policy of Safety.

THE FLEX-O-TUBE CO. DETROIT, MICHIGAN

Manufacturers of
FLEXIBLE GASOLINE, OIL AND HYDRAULIC FUEL
LINES — FULLY APPROVED BY ARMY AND NAVY.

Send for catalog.

CONTRIBUTION TO ACHIEVEMENT



THE CHAMBERSBURG CECOSTAMP, the new high production, impact type stamping machine, developed for the specific needs of the aircraft industry has played its part in the production of the new Curtiss-Wright Substratosphere Transport. Exhaust manifolds, fuselage ribs and other sheet metal parts are produced rapidly, accurately and without reduction of section.

Replacing earlier methods of production of lightweight, high-strength sheet metal parts of low ductility, Chambersburg CECOSTAMPS are being used by increasing numbers of airplane manufacturers. Write for Bulletin 275A.



Batteries of CECOSTAMPS at Curtiss-Wright and other important airplane manufacturing companies.
CHAMBERSBURG ENGINEERING COMPANY...CHAMBERSBURG, PA.

CHAMBERSBURG ★ CECOSTAMP ★

PATENTED - OTHER PATENTS PENDING

AVIATION

RADIO

Dialing the Air Waves with Don Fink



Battery Units

Since the battery-operated portable receiver became a major item in the radio receiver market, it has been suggested that a similar approach might be taken in aviation equipment with worldwide ready. The solution has been taken by SFL Lear and his associates in two new pieces of equipment, the AMR-4 receiver (which may also be operated as a manually-retuned loop direction finder, model AMR-11) and the AMR-4 transmitter. Both are operated from self-contained batteries, and require no connection to an external battery of any kind. This makes them especially suitable for use in light planes.

The receiver uses five of the new low-current battery-portable tubes, in a superhet circuit comprising an r-f amplifier, first detector and oscillator, 14 amplifier, 2nd detector, first audio and beam-power output. The intermediate frequency is 80 kc. The tuning range is 200 to 300 kc, and the transmitter output normal conditions of use will deliver 150 watts of service. The sensitivity, considering the size of the receiver and the type of power supply, is remarkable. 2 microvolts for 50 milliwatts output. Selectivity is 60 db down at the edges of a 14 kc band, whereas for separating stations 3 kc apart. The overall dimensions are 5 1/2 by 6 1/2 by 7 1/2 inches overall for

the receiver, and 5 1/2 by 4 1/2 by 7 inches overall for the battery supply. The weight of receiver, battery supply and headphones, a 9 pounds 5 ounces. The receiver and battery supply add one pound, 2 ounces, making slightly under 12 pounds for the total installed weight. A spare set of batteries weighs 5 pounds, 5 ounces. The receiver has been designed to operate continuously over the range from -40 to +55 deg C, and to withstand reverses humidity and drop tests.

The transmitter employs a total of five 12SO7 tubes which are 1.8 volt filament beam power amplifier tubes. One tube is used as crystal-controlled oscillator at any frequency in the range from 2700 to 6300 kc. A pair of tubes is used as a push-pull audio modulator to drive another pair in parallel as the power amplifier. Control of the transmitter, including the filament is obtained directly from the microphone "push to talk" button. The total audio output is employed, within 4 db from 250 to 2500 cps. The battery supply contains 80 volts of 8, 1 1/2 volts of A, and 44 volts of C supply, respectively. The total installed weight, complete, is 21 pounds and 14 ounces. The dimensions are the same as those of the receiver. The battery life, under normal operation is about 100 hours. Its power output rating is given (the manufacturer's rating on the tube, however, is slightly over

one half watt in radio service, for a pair of tubes). The estimated range of the transmitter varies from five miles or more with a hand "V" antenna, to 30 miles or more for a hand-held antenna.

New Volume

Howard Morgan of TEWA has written a new book "Alcoa's Role and Electrical Equipment" (Ramsay Publishing Corp., New York, 1939, 324 pages, price \$4.50) which fills a very different need in the field. It contains an elementary approach to fundamentals with a thoroughly practical approach to existing equipment, both of which will be welcomed by technicians and pilots. The book is not written for experts (as too many books in the radio field are) but rather, in the author's words, "for many people concerned with aviation who would like to know more about electricity and radio."

The first three chapters are concerned with fundamental concepts of electricity and radio. Throughout the rest of the book, direct analogies have been drawn between electric quantities and their hydraulic analogies.

Transmitters are treated in two chapters. The first gives the fundamentals on which the operation and adjustment of transmitters depend, while the second contains complete operating and circuit specifications for 12 commercially available transmitting equipments from 2 to 100 watts output. The problems of propagation, fading, static, and lightning effects, etc., as well as the subjects of direction finding and radio equipment are treated in separate chapters. The closing chapter is concerned with inspection and maintenance procedures. The book fills a real intended purpose, and it is a welcome addition to the current literature of aviation radio.

YOU'VE ALREADY SEEN DETAILS IN YOUR DAILY PAPER



A short time ago you probably read newspaper headlines headlined "500,000,000 The Big Sign For New Aluminum Plants."

In this expansion program are many points of genuine interest to the aviation industry.

For one example, the production of Alcoa Aluminum sheet for aircraft use will be continued by more than 1,000,000 pounds per month. Corresponding extension of facilities will



AT HOTCHKISS

substantially affect aircraft stress. Most Aluminum products, increasing capacity is being increased. A completely new plant for reducing ore to metallic Aluminum is under construction at Vancouver, Washington, and additional facilities are being added to existing plants. Added equipment will round out and enhance facilities for fabricating operations. Both the

market for and the range of materials are being increased.

But to these facts there is a special connection of more enduring significance. This expansion program is a sequel. It follows a similar program of growth, equal one begun in 1917 and now complete. And in 1942, when current plans are completed, it is said to say that more are now well be ready for consideration.

In short, there is a continuous effort to provide thousands of new products for the defense and the most effective means for producing Alcoa Aluminum Alloy. That is a necessary part of the job of keeping the production of aircraft alloys of Alcoa Aluminum to the requirements of the aviation industry. ALUMINUM COMPANY OF AMERICA, 2122 Gulf Building, Pittsburgh, Pa.



AT LOS ANGELES



Battery-operated transmitter and receiver actually measured by Lear

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March 1940

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ALCOA ALUMINUM

AVIATION

March 1940

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THE *Lockheed* LOG



The LUXURY LODESTAR, a larger airplane in the Lockheed tradition

Engineered to meet a exact need in airline operations, this great new four-engine-passenger, two-engine Lockheed has found immediate favor in the United States and abroad. It combines famous Lockheed performance with greater passenger accommodations. A fleet of Lodestars for Mid-Continental, and others for Regie Air-Moque, Air France, and South African Airways are in construction. Early delivery dates available.

The Lodestar lends authority to the opinion of every operator, who says, "Model for model, Lockheards carry greater pay loads at higher speeds at lower cost."

Specific information applicable to your present or proposed operating problems will be sent immediately in answer to inquiries addressed to Lockheed's Market Research Department.



LOCKHEED AIRCRAFT CORPORATION
BUEBANK, CALIFORNIA, U.S.A.
Representatives throughout the world

Lockheed SERVICE DEPARTMENT



The FINE-TOOTH Comb of LOCKHEED SERVICE



The Lockheed *Intervention* for saving both physical and elemental properties are also used by the service department. Hydraulic system fluid, for example, is being checked for foreign matter which might damage metal or rubber seals. Send for free pamphlet describing Lockheed service Wire Dept. 73.

...an economy every owner may enjoy. There's no charge for the expert who makes 560 inspections, and fills in a complete check-sheet report on the exact condition of your Lockheed. Cables, instruments, landing gear and structural members are all combed for any need of attention. X-ray, microphotography... every facility that goes into new Lockheards... all are available for the servicing and testing of airplanes already in operation. This highly developed Lockheed service offers a complete and unusual safety insurance to all Lockheed owners.

LOOK TO LOCKHEED

FOR LEADERSHIP

BT-14

This all metal basic trainer now being delivered is a new model in a long line of North American trainers that have been standard equipment with the U. S. Army Air Corps.

NORTH AMERICAN AVIATION, INC.
Inglewood, California



TURN and BANK Installation

In these days of instrument flying a Turn and Bank Indicator must operate properly. Correct installation is the primary step.

By Ray Snyder

*President, Snyder Aircraft Corporation
Chicago*

MANY operators and private pilots are under the impression that a Turn and Bank Indicator can be adjusted to show 180 degrees turn per minute, or 360 degrees turn in two minutes, either one or two seconds within the power, merely by setting a proper rotation of the air speed of the airplane. This is not always the case for the following reasons:

1. The standard Turn and Bank Indicator may be too small to produce sufficient action for proper operation.
2. The vacuum tube may be installed in such a poor location on the airplane that operation is null.
3. The length and diameter of the line between the vacuum and the Turn Indicator is an important factor and if not right may be a source of trouble.
4. After the instrument has operated for a short period of time it is possible that the filter or screen at the air jet inlet may become clogged with dirt. This causes the instrument to be starved of action and gives an incorrect reading.

If a Turn and Bank Indicator is to give correct readings it should be installed according to the following procedure: On all single engine airplanes with control tending clockwise from the seat, the vacuum tube should be installed on the left side of the fuselage or in some location where it will receive a smooth, unobstructed flow of air. The venturi should be as far as possible in a point three-fifths of the distance out from the center of the propeller hub to the tip of the propeller blade.

The line for connecting the vacuum to the Turn and Bank Indicator should never be smaller than one-quarter inch in overall diameter.

No loose connection or connection should be used that will restrict the normal flow of air passing through the line.

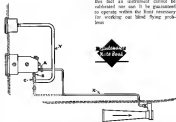
A suction gauge should be used to check the vacuum. To do this the gauge should be installed in series with the Turn and Bank Indicator and the vacuum by testing into the line as near as possible to the Indicator. If the Indicator can be tested against one at the bottom and one at the top, the correct openings should be employed.

When this is done the airplane should be taken into the air and the suction gauge reading noted while the ship is cruising at the speed at which blood flying problems are usually

worked. If three-quarters inch of vacuum is not received it is an indication that a larger venturi is needed. If a larger venturi is needed it is suggested that a Sperry venturi be purchased as it will supply all the action necessary.

In most cases the Sperry venturi will supply more vacuum than is necessary. This may be corrected by installing a simple venturi jet between the instrument and the venturi. If too much vacuum is available, do not meter it below two inches as this is the most efficient operating point for a Turn and Bank Indicator.

The final installation a service station requires for the correct calibration of a Turn Indicator is the amount of speed under which the instrument will be operated. Without this fact an instrument cannot be calibrated into use. It is guaranteed to operate within the limit necessary for working out blind flying problems.



Turn and Bank Installation. If Turn Indicator has two outlets, connect venturi line V to fitting A and another line Y to fitting B. If Turn Indicator has only one outlet, connect venturi line V to fitting B and the another gauge line Y to point C.

... it's the Odds-on Choice by a Wide Margin

Seems like
everybody's going
TAYLORCRAFT

Listen to the talk of those who have flown and compared today's light airplanes. You'll quickly notice the extra enthusiasm — the more favorable comments for Taylorcraft. Discerning people are amazed that such beauty, style and craftsmanship can be bought for so little money. It just seems like most everybody would rather own a Taylorcraft.

Take a trial flight yourself — see and feel the difference! Yes, too, will find that Taylorcraft handles more smoothly, more responsively, more surely, than any other low price plane. You'll surely praise its snappy pick-up, positive stability, all around superior performance. Yes, your own experience will prove that Taylorcraft out flies them all. It's the plane you'll prefer to fly and choose to own.



SEND FOR DESCRIPTIVE BROCHURE

The new 1940 Taylorcraft is available in 55-50-55 and 50 H.P. De Luxe models and the new Trainer with modern side-by-side seating and interchangeable wheel or stick controls.

\$1495 and up
F.A.E. ALLIANCE



TAYLORCRAFT

AMERICA'S MOST MODERN
LOW-PRICED AIRPLANE

for 1940

*Take a Look! Take a Flight! Compare Taylorcraft and see the difference. Let us arrange an early demonstration for you.

TAYLORCRAFT AVIATION CORPORATION
PREF. 32 ALLIANCE, OHIO

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March, 1940
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First on the land... and now on the sea!



ON OUR PAY ROLL... BUT HE WORKS FOR YOU!



TO ITS RADIO BEACONS AND LANDING FIELD LIGHTS WESTINGHOUSE NOW ADDS "SEAPLANE CONTACT LIGHTS" FOR SAFETY IN NIGHT SEAPLANE OPERATIONS

DESIGNED to become an invaluable aid to all night seaplane operations, the new floating light marks another contribution by Westinghouse to American leadership in aviation. The new and ingenious method of lighting, combined with a floating rubber "doughnut," allows the pilot to see the marker lights, as steady as if they were on land. Deceptive shimmering lights on the water are completely eliminated, even in rough weather, and the rubber floats are unlikely to damage seaplanes while taxiing, taking off or landing.

Through every phase of the industry, you'll see Westinghouse developing new methods, new equipment, to advance American aviation. You'll find it worth while to call on the local Westinghouse office, for any electrical need.

WESTINGHOUSE ELECTRIC & MANUFACTURING COMPANY
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ELECTRICAL PARTNER OF THE AVIATION INDUSTRY



THEY WHO LOOK TO THE EUROPEAN MARKET...

If you seek to develop the British or European markets why not contact with a firm of British integrity, who are in a position to take up the manufacturing rights in that country, of Aircraft essentials or engines!

Helliwells Ltd
WALSALL AIRPORT AND DUDLEY,
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THE LARGEST AIRCRAFT COMPONENT MANUFACTURERS IN EUROPE
SUPPLYING ALL THE LEADING AIRCRAFT MAKERS

HALF A CENTURY OF KEEPING FAITH

FIFTY YEARS OF PROGRESS.



THE AVIATION NEWS

REVIEW COMMENT FORECAST

HAIRN STUBBSFIELD
Washington
C. E. McLaughlin Pacific Coast
J. P. Auldworth New York
E. B. Smith New York

MARCH 1940

Government Walks into the Airplane Plant

(Story on page 30)



FIRST TIME IN THIS COUNTRY—the Air Corps transport troops in a military maneuver (shown). The picture shows a battalion of soldiers from the 4th Cavalry Artillery, Ft. Barry, Alameda, after a trip of 100 miles in the Douglas BT-9. Notice there is only one troop plane; the Douglas military DC-3. Hundreds of old Army and new Army planes are shown in the "Western Front" in the Army's plan war on the West Coast. RIGHT: SOUTH OF THE BORDER flight from New York to Mexico City. Most some of them: William Beebe and T. E. Brown, of South American, are here. So are C. E. Smith, Willie Lissner, George Moss, and Charles A. Robinson, all of American Airlines, who furnished the flight.



AVIATION MARCH 1940

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AVIATION ABROAD

Dissecting a Heinkel

When the British brought down a Heinkel He-111 bomber practically as good as new in England last year, they started right in to dissect it. Some of the results are beginning to come to light now, and while the details of its sophisticated systems have not most of the industry, the scope of the direct-fuel injection system used on its Junkers Jumo 211A engine was probably the most important.

The engine, rated at 1,800 hp at 2,300 revs/min at 14,500 feet, are liquid cooled, inverted, V-twin equipped with two-speed superchargers. The centrifugal superchargers are mounted on one side at the front end with no axis at right angles to the crankshaft, and it drives at either 7500 or 11,715 times crankshaft speed by two sets of gear trains. For high speed the pilot engages the low shaft on the high ratio drive gear, while the low ratio drive gear, which is connected to the drive shaft, through an overrunning clutch, free wheels.

The throttle is located at the supercharger, and has an automatic manual operated by the fuel pressure in the intake line. If it drops below a certain level, it is forced by the pilot throttle cable, riding along with the pressure of some combustion gas, burning up the engine by passing it out of the low meshed superchargers. The air enters the cylinder through two intake valves in the head, between which the fuel injection is placed on the side of the head. The

two spark plugs are also in the side of the head, one at about 45 degrees and the other at about 135 degrees from the injection. The single exhaust valve is in the head on the side opposite the injection.

The chief point of interest is the fuel injection pump, and particularly the complicated eccentric motion created that is responsible for the amount of fuel injected to the weight of air taken in. All the pilot worries about is the throttle and, known as the control, the automatic control on the fuel pump does all the rest. The eccentric pump is a twelve-cylinder plunger pump, with two opposed banks of six cylinders. The whole works is mounted in the V of the engine, the plungers being worked one direction by a camshaft running half crankshaft speed and being returned by springs. The fuel is injected into the cylinders in a fan shaped spray on the intake stroke, always coming in the same point in the stroke but being cut off according to the amount of fuel being injected.

Each pump plunger has a spiral groove along the side at its head and working over a bypass port in the pump cylinder. With a constant stroke the plungers will deliver a variable volume of fuel into the intake line through check valves according to how it is turned in its cylinder. The end of the fuel displaced by the plungers goes down through the groove, out the bypass port, and back to the suction side of the pump. The six plungers on each side of the pump are related to each other by a crank arm that



IN THESE DAYS OF HIGH-FLYING SOMMER, Rayn Air Force gives its own careful instruction in book lighting. Fuel is equipped with superchargers, built right, straight, recorder, etc., and watches horizontal screen below on which is projected a moving horizon. Height, speed and drift are controlled by pilot who also handles guns.

Preparing for the Junkers Judd

Now that the British are getting used to being fitted by modified Heinkel and Dornier, the Junkers Judd is being slightly built up to its original design. The end of the fuel displaced by the plungers goes down through the groove, out the bypass port, and back to the suction side of the pump. The six plungers on each side of the pump are related to each other by a crank arm that

the stabilizer. Another novelty is the type of rotation and feeding for the engine. It has ten Jumo 211 engines, and these are provided with a diaphragm shaped valve with the engine in the hole at the middle, the whole being covered by a round mantle and ring, covering the tank with a solid cap.

The great weight of this ship is supported by a central struts, the whole being supported by a single landing at around 33 ft. The other four German bombers, the most of them are carried well forward, all together, instead of being strong at the rear, and the whole is not much concerned in getting there's a gun down and one below to the rear, both in the same transparent battery type of engine that the German are going in for instead of tanks.

These Messerschmitt Destroyers

Another German ship that's come in for plenty of publicity on both sides lately is the Messerschmitt Me-109. Just what it is, it is a problem, the Germans



Announcing The New Cleco 3 1/4 lb. LIGHTWEIGHT Squeezer

★ Here is an aircraft riveting development of major importance to production executives. Weighing only 3 1/4 lbs., this versatile tool handles all rivets up to and including 1/8 inch. It is only 8 1/2" overall and is an ideal tool for those "headache" jobs in cramped quarters. Nothing else like it is available.

The Cleco 41 is furnished with either "C" type or alligator type jaws. Built to The Cleveland Pneumatic Tool Company's uncompromising quality standards, the "41" will give you long and trouble-free service. Field tests show that it enables workmen to do more and better work.

Complete information will be sent upon request. If you desire a copy of our new 60-page handbook on aircraft riveting, please make request on your company stationery.

THE CLEVELAND PNEUMATIC TOOL COMPANY
3734 East 70th St.
Cleveland, Ohio

A line of the 41 without jaws and types of Cleco Riveters made especially for the Aircraft Industry. The messerschmitt Me-109 line of the entry code.

previous machine and others and some others included in Aircraft Industry, as well as a general line of Pneumatic Tools and Accessories for all industry.



JUST TO LET ALL OF CURLEY KENNEDY'S FRIENDS know he got back to Ireland all right. After serving KILM in U.S. army 1918, he was promoted to the chief of KILM's 1918-1920. Left: one of KILM's American 1918-1920. Right: KILM.



AS OTHERS FLY IT

Propose Scandinavia-U. S. Line

American reports now coming out from the British aircraft industry show less of work on the heels but stockholders expecting some dividends were mostly disappointed. The war environment hasn't plenty of companies from the opposition about excessive armament profits. In the past year or so the Air Ministry has been trying to keep profits high enough to have plenty of money come into the industry for expansion, but not to let them get too much to create a political rift. An order expanded the unit allowed has been ordered down, and in the first of three years a new agreement between the Air Ministry and the Ministry of British Aircraft Constructors came into effect that cuts it a bit from the Air Corps but no excessive profits have been taken. As a sign of income, too, Stuart Brothers' profit of around £100,000 last year was very under the previous year's. Stuart Brothers with £200,000 was also a decent case. Solid-Broys, which has given up its economic business and is now turning out aircraft mainly only, passed up its usual year and ended profit agreement with the Air Ministry over details of payment. Hawker-Bulldog, the largest group in the industry, made £102,000, up over a little from the year before although costs and production had skyrocketed. One result of profit figures like these has been a hard drop in stock prices in the last year, some of it caused by companies' large holdings being sold as much as 50%. A new trans-Atlantic collaboration has appeared on the scene, pushing for a Scandinavia-U.S. line via Iceland and Reykjavik. It would be jointly owned and operated by D.D.L. of Denmark, A.S. Airtransport of Sweden, D.N.L. of Norway, and A.E. (N.V.) of Finland. They've sent a mission to the U.S. to apply for permits and also to look around for reliable equipment for a ready-made service. Right now the Scandinavians themselves are busy putting every cent they can scrape up into military production, which may help to ease the other's war plans. The British have mentioned that they'll support their North Atlantic line this spring.

Genial's birthday was celebrated this year by the Liberator Bomber for Armstrong-Rosewell, which landed out of Lincolnshire, England, May 10 on the occasion. One went to Earl Tuck, chief designer for Tuck-Wall, for his work in aircraft design and construction, and particularly for his job in turning out the new standard General Aviation unit to be British Kites of the Elmore-Hall-Burney aircraft company for work on aircraft armament. The unit was given to Sir Frederick Rosewell, both for his scientific work and for organizing and directing the D.V.L. laboratories at Aldermoth.

A new international record of some sort was recently set in the French defense budget for 1940. More than 400,000 of it goes to the state and not more than 10% to the other services. It is now under the air equipment program is £100,000,000 francs, which works out at about £1,000,000,000 francs. A lot of money in terms of the budget. One official says that has the budget. French coming to its effect in the domestic wing away with the Civil Aviation Department of the Air Ministry. At the beginning of the war a Department of Air Transport was set up in the Air Ministry to run the airlines, and Louis Alloué, former chief of Air France, was put in charge. Mr. Alloué and his department are now put under the Transportation Department in the Ministry of Public Works, although they apparently are to keep some sort of a tie in the Air Ministry. Those who might be afraid of the airline being neglected by being taken in with everything from railroads to buses, are coming on Mr. Alloué to look out for their interests, but they are, in his view, figure that this move means that of French airlines firm, with the exception of scheduled lines, will be definitely shifted for the duration.



THE JAPS HAVE A YEN FOR RESEARCH? Not to be used by any of the other countries the Japanese have poured into their super-duper research plant costing 100,000 yen. Notice the wind tunnel at the left, next to the testing rig.

have given this class the name of "Mitsubishi." Essentially it was a high performance, heavily armed reconnaissance type. It failed it was used on attack missions, a loss would not be too great again in the West as a defense fighter against British bombers, and it could probably be used as an escort fighter over land targets in a push.

It's a big wind turbine, and pump by the dimensions its engine weight has been estimated at around 25,000 lbs., which would give a wing loading in the neighborhood of 30 lbs. Most of the 10-15s are supposed to have 5,000 hp engines, which are rated at 1150 hp at 14,000 feet and have such features as direct injection and hydro-mechanical boost, automatically controlled superchargers. Engines may be compared with Junkers Jumo 211 engines. In other case, two of them put out plenty of horsepower for the size of the unit, and the top speed is up in the 270 mph range.

It is a new clean-looking, low-wing ship, the Germans don't seem to have taken as much to the military arrangement of other countries here. The general effect is somewhat spindly because the Germans have so heavily and made any special to reveal or fear is the low wheel, which hangs out in its usually somewhat awkward fashion. It's all metal, of course, and has the usual Germanish shape and size. To help the boys get it down, automatic slide and stowed legs have been provided. The tail has been low and mid-engine.

Its capacity is around 400 gallons, which with all the power doesn't give it any special range. It could mean a rapid climb, but it would be difficult by using back the throttle, but it wouldn't be able to give you the very much fighting along the way. These ships seem to be coming out with a variety of armaments, but outside of a

would make you or two to the sea on top, the main push is East and West forward.

K.L.M. and the War

What the war did to K.L.M.'s traffic figures is shown by a report comparing the previous eight months of 1939 with the last four months of 1940. In the first eight months about 85,000 passengers were carried, but the number dropped off to around 10,000 for the last four. On the East India route the Dutch were pulling themselves on the last about 100,000 passengers in 1939, but down that in the end of the year only 1,000 were carried. There's talk that the line may be cut, but K.L.M. itself, which was based on its membership at the beginning of the war in high over the big jump in operating costs, may be cut to get some figures up again.

In Europe K.L.M. has kept a service ship through from Amsterdam to Portugal via Britain and Spain. On its schedule are flights to the Cape Verde Islands, the last stop on the west-African route to Portuguese, and also to Madagascar, still the widest scheduled for the world here. The Dutch aren't saying whether they're working toward Netherlands-Britain-Britain service, but they would prefer to keep up such lines from Amsterdam and Rotterdam to Amsterdam by air instead of having Dutch mail off short. The danger is that the British would lose the last—subject to several needs of aviation—as they could see a service down that way. It's not that they're not going to permit their themselves are going to hold back from starting the route, what will bring them into full operation and not being as too good news with Mr. Franco.

Brewster



AN OLD NAME ACHIEVES NEW DISTINCTION

With G-200 CYCLONES FOR THE NEWEST Navy FIGHTERS

The name of Brewster has been known since 1910 as a symbol of quality and achievement, first in fine carriage, then in custom automobile bodies. But curiously even James Brewster, the founder, could never have foreseen that his name would one day be carved sleek from the decks of aircraft carriers.

Brewster Fighters for the U. S. Navy are bringing a new distinction to the known old name, and it is noteworthy that all Brewster models have been powered exclusively by Wright Aircraft Engines.

Of the many Wright Cyclones powered Navy ships, the newest Brewster Fighters in the line to be powered by the 1100 h.p. G-200 series engine, and combine a new high performance with the reliability gained by the production of over 13,000 Cyclones and by more than 500,000,000 miles of Cyclone operation by the services.



WRIGHT AERONAUTICAL CORPORATION
PHOENIX, ARIZONA
New Jersey
A Division of Curtiss-Wright Corporation



WRIGHT Aircraft ENGINES

AVIATION PEOPLE



THOMAS E. COUPE is newly appointed general sales manager for Vega Airlines Co., Lockheed subsidiary. For past seven months he has directed Lockheed's successful promotion campaign and he will continue to handle such work, as well as put on a merchandising program for the airliner.



F. G. SULLIVAN LAST MONTH became Secretary of Valtel Aircraft. For the past five years he has been on the Staff Editor Journal, where he handled the aviation and automobile departments. Now 38 years old, he began newspaper work in San Francisco in 1935, after graduating from Berkeley.



M. A. M. SJOEN, generous lender of progress aeronautical collaterals to the Institute of the Aeronautical Sciences, whose loan of 11,000 books, magazines, photographs, reports and clippings when added to Institute's previous library forms the Aeronautical Archives, world's largest aviation library.



TWA'S TRAFFIC AND SALES in the West Coast are now being run by Art Stewart, recently appointed Western Manager. In transportation business for 30 years, he has a wide experience. He must know a lot of folks as he sends Clarkman south to 8,000 people, all his friends.



AL. NEED, LEFT, ROCKET TEST PILOT, AND EDWARD T. ALLEN, Director of Flight and Research, are looking down at the remains of a test flight in the cockpit of the Boeing X-50 Breakdown. The big ship is now being put through its paces by SAA (Soviet Air Arm) and USA (United States Air Force) personnel. The ship is now being put through its paces by SAA (Soviet Air Arm) and USA (United States Air Force) personnel. The ship is now being put through its paces by SAA (Soviet Air Arm) and USA (United States Air Force) personnel.



AFTER TEN YEARS in the private airplane biz, Al La Fave moves up to become Sales Manager for KATON Aircraft. In the new Fave airplane, Al believes he really has something to sell and he ought to know because he has flown all the Faves from the first "C" job down to the latest model.



NEW SALES MANAGER: for the Austin Company is George W. Flakstad. Already a company vice president and formerly West Coast manager, he moved to Cleveland to handle sales for the entire company. He is well known for having built some \$80,000,000 worth of industrial plants.



**MORE
POWER
TO YOU**

When you fly the new 175 H.p. RANGER FAIRCHILD "24"

A FAMOUS performer now offers performance *plus!* At no increase in price, the four-place, de Luxe Hanger "21" is available today with a new increase in power. This silky-smooth, one-hundred-and-seventy-five horsepower Hanger engine will tick you right up into a hurry.

More than ever, the Ranger "IM" with this step up in power, is indisputably the logical choice of the private

owner who demands performance without sacrifice of any piloting operation, and luxury without sacrifice of economy.

We are very proud of this airplane, and we would be equally proud to have you as our guest for a trial demonstration. Your nearest Fruehauf dealer will be happy to oblige—without obligation!

FAIRCHILD AIRCRAFT



Division of Football Paper & Book Co. Corporation
 Hagerstown, Maryland — Cable Address "Football"

PROFIT & LOSS

By Raymond Bradley

Mr. Harding would be very glad to receive inquiries regarding the national network of the United States Commerce.

Yale treasury's new obligations put in almost nothing to equal the production job which plans and expense matters are planned for the next two years. American sales for the year will total around \$700,000,000 and prospects are that the company will be able to produce a profit of \$100,000,000. Orders on hand indicate that 1936 production will reach seven times the sales of 1935, if the industry adheres to the delivery schedule now planned. Expanding Allied machinery manufacturing also has received considerable attention from the National Bureau of Standards. The bureau is planning to give 1936 profit percentages far the best of American industries, but it indicates and production problems are solved in time to escape losses contract partly closed. The industry is expected to produce a profit of \$100,000,000, which is a record for the industry in other lines, will have the same effect on the industry.

saving power "baked" as through aircraft plant expansion, new seasonal demands and sub-contracting. One of the largest aircraft engine producers already draws materials from 16 states and pays to outside companies more than 50% of its manufacturing sales dollar. The aviation industry will be an important factor in keeping business humming, and the acceptance of a Presidential year.

With activity in aviation stocks totalling nearly 10 per cent of all stock exchange sales, Wall Street shows more interest in this industry than ever before and has defined aviation as controlling its future. Some fear aircraft makers

[illegible]

It appears unlikely that aircraft stocks will sell at high prices—short-range planes were favored issues in the past—but they should give a favorable account of themselves in 1942-43 prospects turn out tangible results. Profits of the manufacturers should run in proportion to sales. Higher costs of labor and materials can be largely offset by improved production methods. As early plans appear less likely than before, some of the airlines may need better in the coming years, and transoceanic fields.

The old joke about the confused investor who bought Sea-land Air Line for an air transport stock has been revived in the financial district since a New York study pointed to the rising value on this railroad as an example of investment in air traffic.

READY...FOR BUSINESS!



Opportunity: With municipal facilities like this for leasing your surplus, already available in scores of communities, PWS should be your banner year for cluster and tool service, for training and surplus sales. There is less competition and greater opportunity for profit in surplus operation. Write us for complete information.

EQO AIRCRAFT CORP., 302 SECOND STREET, COLLEGE POINT, N. Y.
WORLD'S LEADING BUILDERS OF SEAPLANE FLATS AND FLOAT BOATS

Year	No. of cases	Deaths		Survivors		Total cases	No. of cases	Deaths	Survivors	Total cases
		No.	%	No.	%					
1970	475	55	11.6	420	88.4	530	52	9.8	478	90.2
1971	1,427	171	12.0	1,256	88.0	1,598	163	10.2	1,435	89.8
1972	1,400	161	11.5	1,239	88.5	1,561	157	10.1	1,404	89.9
1973	30,356	4,412	14.5	25,944	85.5	34,768	5,142	14.8	29,626	85.2
1974	30,000	18,000	60	12,000	40	42,000	25,000	60	12,000	40
1975	1,000	750	75	250	25	1,250	1,000	80	200	16
1976	1,000	750	75	250	25	1,250	1,000	80	200	16
1977	10,000	7,777	77.8	2,223	22.2	12,223	9,999	81.7	2,224	18.3
1978	10,000	7,777	77.8	2,223	22.2	12,223	9,999	81.7	2,224	18.3

Category	Revenue Summary				Expense Summary				Profit Summary			
	1977	1978	1979	1980	1977	1978	1979	1980	1977	1978	1979	1980
Operating Revenue	17,751	41,415	89	89	24,600	55,000	100	100	17,751	41,415	89	89
Operating Expenses	10,441	23,441	50	50	14,159	31,441	60	60	7,310	17,974	49	49
Operating Profit	7,310	17,974	39	39	10,441	23,441	40	40	10,441	23,441	40	40
Non-Operating Revenue	1,111	2,441	5	5	1,111	2,441	5	5	1,111	2,441	5	5
Non-Operating Expenses	1,111	2,441	5	5	1,111	2,441	5	5	1,111	2,441	5	5
Non-Operating Profit	0	0	0	0	0	0	0	0	0	0	0	0
Total Profit	7,310	17,974	39	39	10,441	23,441	40	40	10,441	23,441	40	40
Total Revenue	18,862	43,856	94	94	25,711	57,441	105	105	18,862	43,856	94	94
Total Expenses	11,552	25,882	55	55	15,270	33,882	65	65	11,552	25,882	55	55
Total Profit	7,310	17,974	39	39	10,441	23,441	40	40	7,310	17,974	39	39

* List three names needed. (6) 12 months. (4) Define or list common abbreviations to West. (4) months.

1996 Income		Current share earnings		Sales		Book ing	
1996	1995	1996	1995	1996	1995	Current	1995
\$21,500	\$2,444	\$0.50	\$0.80	\$717,170		\$6,500,000	
1,000	800	0.00	0.25	130,000		7,500,000	\$2,100,000
\$200,000	150,000	0.11	0.20	\$1,000,000		\$1,000,000	\$5,000,000
140,000	140,000	0.00	0.27	\$1,000,000	\$0.00	\$1,000,000	\$5,000,000
20,000	20,000	0.00				1,000,000	500,000
20,000	20,000	0.00	0.00	727,000	400,000	20,000	77

[illegible]

EDO FLOATS

EQO AIRCRAFT CORP., 302 SECOND STREET, COLLEGE POINT, N. Y.
WORLD'S LEADING BUILDERS OF SEAPLANE FLATS AND FLOAT BOATS

REPORT CARD Of Air School

With thousands of new men needed for Southern California aircraft factories, the aviation schools of that section have been hard pressed to provide enough skilled men. Every school and factory has responded to the need by expanding its training program to full capacity. In San Diego, where Consolidated Aircraft Corporation is currently building its factory facilities and both B-26 and B-24 are being assembled, the vocational school of the city has taken a leap in its training program. A large new school building designed to teach aircraft repair is under construction.

Even in the correspondence school field the expansion program has been in effect. Gordon Levere, president of Winwood Correspondence School, Los Angeles, has announced the appointment of Walter Wild as industrial coordinator, to cooperate with aircraft factory executives. Winwood has also added new courses for classroom instruction purposes in engineering, or supplementary to factory training. The new program, including a course for parachute rigging.

In the vicinity of Los Angeles industrial expansion of school facilities has been undertaken by Aero TTE, California Flyers, Curtiss-Wright Technical Institute, and others. The problem has been complicated by the influx of large numbers of Canadians who are taking the flight-training course. Curtiss-Wright has taken over an additional 50,000 sq. ft. of floor space and now has more than 1,000 men under instruction, including about 500 military Army men, and 400 civilians. The school has recently moved to a new two-story building providing for classroom instruction of the engineer. The Army

TAGGING THE BASES

with HET MULLIGAN



Industry Leaders Get Behind Soaring

It seemed the old times to hear about Ray Cooper talking around during the recent glider party of the Southern California Soaring Association. We remember the days when Ray was the soaring center for many an aircraft man and it's good to see him back at his old trade again. Ray there in sufficient confidence in the center of the Southern California Soaring Association, Inc., of which Ray is vice president and general manager (See p. 131) When you find major aircraft manufacturers, air line executives, and leading school and airport operators joining their old work in a voluntary group, you can be assured that there are looking at the industry in its true perspective and are peering in the horizon of future aviation to lay the groundwork for the present-time industry of tomorrow.

We picked up a Washington newspaper the other night and what jumped out of the page but the business form of Al Bessant. It later developed that Al has made up his mind the Washington technique and he had been briefing the halls of Congress with the story of his flight training plan. Having clearly on his back a firm photographer he had brought along just in case he was needed. This is the type of public relations sense that a lot of food has been given to the public. If he is so successful in his work on Congress as he has been in selling Oak airplanes, the prospects for the Bessant plan should be very favorable.

Plans are good ones, according to a recent report from the northwest. It seems as if the local boys are out of the Y.M.C.A. and realize a lot more about the Bessant plan. S. D. and our air-minded audience in that all it says and goes. Only female students in a homecoming who don't the industry and change the look. The Bessant plan seems to be the center. The whole experiment is "Only" Leda, Clarence Allen, Harold Christensen, Fred Deane North, Charles, and Arnold Patterson. They say they don't see any money but they have a home. However, plans might do well to follow their example.

Helping field in building for greater industrial activity and has wanted manufacturers to consider an advantage including location with respect to New York City and facilities for water craft manufacturing and related developments. Many areas of land bordering the airport are available.

Two excellent papers on the present and future have just been announced by the Aero Industries Underwriters' association which includes information. "Flying Aviation Course at Airports" a bulletin of the Aero Chamber of Commerce, and "Notes on Flying Aircraft" by S. F. Albright. The material is being down into simple form and could be given directly to mechanics and other workers for their instruction.

A new hangar costing about \$60,000 will be built this spring at Kansas City's Municipal Airport. The field has been as busy as ever since the war.

AVIATION, March 1940

California Soaring Party

Southern California Soaring Association held a successful gliding party in late January at the fields south of some director Clarence Brown. Twenty-one pilots landed in over 80 gliders with 12 accidents, most of them tow-offs with the Bessant power which Sam Allen C. Kopp, aviation subscription manager, sponsored. Soaring has moved from its former location in California, to a new location in California. The Soaring Association has moved from its former location in California, to a new location in California. The Soaring Association has moved from its former location in California, to a new location in California.



THREE men who helped put over the show. 1 to 3: Al Bessant, pilot; Alvin C. Kopp, Soaring engineer; and Major Ray Cooper.



HOOT Clarence Brown came with Henry Brown before a flight.



PILOTS came with their old planes from as far as Salt Lake City.



SHORT WAKE kept wings in touch with ground. 1 to 3: Max Ancher, W. C. Bligh, glider pilot; Alvin C. Kopp, Soaring engineer.



A BOWLOW secondary airplane disassembled to show legs used for taking plane apart for transportation purposes.



JAY BUSTON, inventor of the piston which was used. Right: FATHA, Group of ships.



Schools are expanding these days at well as factories. Curtiss-Wright Technical Institute of Glendale has just added three 20,000 sq. ft. of space to accommodate more students.

The Airacobra

(Continued from page 47)

axis of the fuselage sets $\pm 4^\circ$ to the ground when at rest, and the length of stroke in the front and rear sections of the landing gear also adjusted so that at 90 mph. selected speed the angle of attack is increased to provide lift equal to the gross weight of the airplane. When landing at 75 mph. along the path of glide, the front and rear wheels contact the ground at the same instant.

The general construction of the P-38 airplane follows the general principles of all modern, stressed skin designs, but it is noteworthy to point out a few of the design refinements that have been incorporated in this airplane.

The fuselage structure is composed of two sections: (1) a forward section extending from the nose to the bulkhead (3) of the engine, mounting the reduction gear box and extension drive shaft, leading rear nose wheel, armament, cockpit and engine and incorporating the wing center section and (2) an aft section extending from behind the engine to the tail. The two sections of the fuselage are bolted together in a manner to permit rapid assembly for shipment or repair. The forward fuselage section contains principally all the main structural beams, with a horizontal top deck lower, upon which the installed equipment is mounted, such as the master 75 would sit on a platform. The fuselage covering above the longitudinal beam is sheet or centrifugally formed, which when received, provides an unprecedented degree of smoothness that is further enhanced by the demarcination of the power plant, armament, cockpit and radio equipment. The wing section, an extremely platform for working on the engine. The structure of the P-38 airplane has been completely static tested to 100 per cent of the design loadings, which are the latest requirements of the U. S. Army Air Corps.

The wings of the P-38 airplane are of the cantilever type of all-metal construction throughout. The internal ribs and bulkheads are stamped or pressed metal. Flat tracks providing for storage of more than 150 gallons of fuel are built integrally into the wings. Ducts of the type developed by the N.A.C.A., extending from the leading edge of the wing to

the upper surface of the wing near the trailing edge are built into the wing at the outer wing panels, providing cooling air flow for the pistons and all radiators. The rear elements of the nacelle leading gear extend, completely fixed, into the outer wing panels, off of the main spar structure. The aileron sections are at the root of the N.A.C.A. 0015 section and at the root of the N.A.C.A. 2300 section mounted. A very unusual feature of design of the wing is the alignment of the axis of symmetry of the symmetrical upper body of the N.A.C.A. 2300 airfoil with the chord line of the N.A.C.A. 0015 section used at the root to produce a simplified symmetrical wing structure for manufacturing purposes, with no effective degree of aerodynamic twist, or "wash in" at the tip which would cause the common fault of early "top-stalling" so prevalent in many low wing monoplane.

Split trailing edge wing flaps are provided on each outer wing panel, extending from the inboard end of the ailerons to the tip of the wing. A feature of the flap design is the proportioning of the span, chord and airfoil deflection of the flaps, so that the effective downwash angle of air flow up the tail surfaces is increased when the flaps are deflected to a degree where the change in time of the airplane is negligible from stabilized level flight, at cruising power, flap up, to a stabilized glide, power off, at approximately 120 m.p.h., providing a perfectly unaccelerated turning condition for the landing approach. The relationship low wing loading and the relatively large and effective wing flaps make the landing speed less than 70 m.p.h. which, together with the retractable landing gear and the delayed leading edge of the wing top and lower control surfaces, provides maximum safety and facility for landing, even under adverse conditions or by pilots of limited experience, an important feature in military service.

The ailerons are constructed of metal with a doped fabric covering, and are of the balanced slot type. A true hinge is provided on each aileron, controlled from a cockpit. A feature of the aileron design and aileron control system is the combination of a control shaped aileron with a controlled modified hinge type, now balance actuated by a differential link motion in the control system. This provides desired aileron function to maintain lateral control at the stalling point of the wing. It also provides a variation in the slot, from wide open at zero angular deflection to full closed in the extreme "up"

and "down" position, to provide sensitive, effective control and feel for small deflections of the ailerons and reduced operating loads for large angular deflections of the ailerons. The arrangement of the aileron slot and the extension made it also such that the effectiveness of the slot varies with the angle of attack to permit relatively large aileron through the slot at high angles of attack and almost no aileron at low angles of attack, a circumstance that gives a more uniform control force throughout the speed range with minimum drag at high speed. The lateral control system of the P-38 airplane provides a maximum of good handling characteristics and aileron lateral control at low speeds.

The tail surfaces are of the all metal cantilever type, with the front control surfaces of all metal construction and the movable surfaces consisting of a metal frame with fabric covering. Trim tabs are provided on each movable surface, controlled from the cockpit. The radio antenna mast is enclosed in a transparent plastic leading edge on the vertical fin, which directs the drag at the base of the fin into the fin, thus eliminating external radio mast. Antenna boom can be installed over the transparent leading edge without affecting the radio location.

The inventory racks and storage battery are located in the aft section of the fuselage. The radio is operated by remote control from the pilot's cockpit.

The external surfaces of the P-38 airplane have been specially treated to reduce skin friction, drag to a minimum and not so noticeable. Flush rivets are used all over and a thin coating of special oil followed by a coat of primer and two coats of special aluminum lacquer are applied to a finish. The finished surface has a dull texture that is unobtrusively smooth, but practically non-reflecting. The dull finish and smooth grey color have effective camouflage.

Specifications and performance supplied by the manufacturer follow:

Wing span 34 ft.
Overall length 29 ft. 9 in.
Overall height 8 ft. 3 in.
Wing area 213 sq. ft.
Wing loading 28.3 lb./sq. ft.
Power loading 3.3 lb./hp
Empty weight, approximately 3,000 lb.
Maximum speed, 350 m.p.h.
Cruising speed, approximately 300 m.p.h.
Service ceiling, above 30,000 ft.

THIS UNIQUE LABORATORY

Eliminates the Doubtful Few



Four Thousand Fastening Jobs

Parker-Kalon Quality-Control assures fastening devices that **ALWAYS** work right and hold tight

Specify PARKER-KALON and you get valuable protection against the "Doubtful Few" — the few imperfect screws in a box that waste time and labor in assembly work — that fail to make satisfactory fastenings.

With a \$250,000 Quality Control Laboratory that has no counterpart in the industry, Parker-Kalon is able to maintain standards of quality never before attained. Hardwood

Self-tapping Screws, Socket Screws and other fastening devices are generated and tested under a remarkably controlled routine that makes each one better than "good enough."

"How can you tell fastening devices, it will pay to see that they come from the most modern plant in the screw industry. Parker-Kalon is equipped to "make them better!" Parker-Kalon Corporation, 206 Varick Street, New York City.

SOLD ONLY THROUGH RECOGNIZED DISTRIBUTORS

Quality-Controlled **PARKER-KALON**
Fastening Devices

COSTS NO MORE on per 1000 Parker-Kalon Quality-Control Screws with every box of ...

Hardwood Self-Tapping Screws. Types: 100, 120, 140, 160, 180, 200, 220, 240, 260, 280, 300, 320, 340, 360, 380, 400, 420, 440, 460, 480, 500, 520, 540, 560, 580, 600, 620, 640, 660, 680, 700, 720, 740, 760, 780, 800, 820, 840, 860, 880, 900, 920, 940, 960, 980, 1000.

Gold-Forged Socket Screws. Cap screws, 100, 120, 140, 160, 180, 200, 220, 240, 260, 280, 300, 320, 340, 360, 380, 400, 420, 440, 460, 480, 500, 520, 540, 560, 580, 600, 620, 640, 660, 680, 700, 720, 740, 760, 780, 800, 820, 840, 860, 880, 900, 920, 940, 960, 980, 1000.

Cap Screws, Self-Tapping. 100, 120, 140, 160, 180, 200, 220, 240, 260, 280, 300, 320, 340, 360, 380, 400, 420, 440, 460, 480, 500, 520, 540, 560, 580, 600, 620, 640, 660, 680, 700, 720, 740, 760, 780, 800, 820, 840, 860, 880, 900, 920, 940, 960, 980, 1000.

Wing Nut-Cap Bolt-Thumb Screws. 100, 120, 140, 160, 180, 200, 220, 240, 260, 280, 300, 320, 340, 360, 380, 400, 420, 440, 460, 480, 500, 520, 540, 560, 580, 600, 620, 640, 660, 680, 700, 720, 740, 760, 780, 800, 820, 840, 860, 880, 900, 920, 940, 960, 980, 1000.

Gold-Forged Nuts and Washers. 100, 120, 140, 160, 180, 200, 220, 240, 260, 280, 300, 320, 340, 360, 380, 400, 420, 440, 460, 480, 500, 520, 540, 560, 580, 600, 620, 640, 660, 680, 700, 720, 740, 760, 780, 800, 820, 840, 860, 880, 900, 920, 940, 960, 980, 1000.

Wing Nut-Cap Bolt-Thumb Screws. 100, 120, 140, 160, 180, 200, 220, 240, 260, 280, 300, 320, 340, 360, 380, 400, 420, 440, 460, 480, 500, 520, 540, 560, 580, 600, 620, 640, 660, 680, 700, 720, 740, 760, 780, 800, 820, 840, 860, 880, 900, 920, 940, 960, 980, 1000.

Gold-Forged Nuts and Washers. 100, 120, 140, 160, 180, 200, 220, 240, 260, 280, 300, 320, 340, 360, 380, 400, 420, 440, 460, 480, 500, 520, 540, 560, 580, 600, 620, 640, 660, 680, 700, 720, 740, 760, 780, 800, 820, 840, 860, 880, 900, 920, 940, 960, 980, 1000.

Wing Nut-Cap Bolt-Thumb Screws. 100, 120, 140, 160, 180, 200, 220, 240, 260, 280, 300, 320, 340, 360, 380, 400, 420, 440, 460, 480, 500, 520, 540, 560, 580, 600, 620, 640, 660, 680, 700, 720, 740, 760, 780, 800, 820, 840, 860, 880, 900, 920, 940, 960, 980, 1000.

Gold-Forged Nuts and Washers. 100, 120, 140, 160, 180, 200, 220, 240, 260, 280, 300, 320, 340, 360, 380, 400, 420, 440, 460, 480, 500, 520, 540, 560, 580, 600, 620, 640, 660, 680, 700, 720, 740, 760, 780, 800, 820, 840, 860, 880, 900, 920, 940, 960, 980, 1000.

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LOCKHEED "B-14"

LONG RANGE
RECONNAISSANCE



BOMBER

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PRECISION BEARINGS



The plane pictured above—built by Lockheed Aircraft Corporation, Burbank, California—is one of the 210 recently ordered and now under construction, for military service abroad. These "Hudson" Bombers—like other Lockheed Transports—are extensively used both by American and European airlines—are equipped with NORMA-HOFFMANN PRECISION BEARINGS at vital points in the control system, as well as in the instrument equipment.

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British Aces

(Continued from page 29)

had a waiting list some before the outbreak of war. Qualifications are high, though they have been relaxed somewhat from pre-war standards. Now public school graduates in excellent educational condition for entrance to the air force, with high school or college graduation required for a flying commission in the RCAF.

Under the British Commonwealth Air Training Plan few officers will be graduated, though a number will be selected for commissions on graduation. All trainees will start as air-craftsmen, then two, the equivalent of an army private, with pay of \$1.35 a day. On completion of their training they will be studied as non-commissioned officers, with pilots and observers being ranked to represent at \$2.25 a day.

The first training is a ground course to prepare the recruits for flying and for air force life in general. This is given in those large schools, takes four weeks, after which a selection is made of those who are to be trained as pilots, gunners or observers. Pilots are then sent to one or other of Canada's 21 flying schools for an eight week elementary flying school.

After eight hours of dual flying instruction, the recruits are forced to demonstrate his ability and to indicate whether he has developed the required aptitude to warrant further training. On completion of 24 hours of dual and solo flying, the recruit is expected to show a higher degree of skill at his tests. The final examination comes after 30 hours of dual and solo flying, including and steep turns, forced landings, night flying and acrobatics. Those three the recruit passes the intermediate and advanced training schools.

For the next fourteen weeks the pilot receives training in intermediate and advanced flying, bombing and fighting, as one or other of 16 service flying schools. During this period trainees from other Empire countries join the Canadian stream at their training schools.

After thirteen weeks a 12 week course at 16 air observer training schools, where they are taught navigation, reconnaissance and photography. On graduation they go for six weeks to one of 10 schools where they are taught bombing and gunnery in theory and practice. The air observer

are not really for the battle zones after another four weeks in advanced navigation taught at two air navigation schools.

To train these fighting streammen Canada is being developing an army of 4-500 officers and men. It is officially estimated that when the training scheme is in full working order it will employ 2,700 officers, 30,000 women and 6,000 civilians for instruction and maintenance. Latest official figures for the strength of the Royal Canadian Air Force show 1,500 officers and 15,000 men. Many instructors in advanced training arrived in Canada from Great Britain early this year. It is at 67 training schools are in use for the pilot, and when Princess Margaret King announced the plan in December he noted that in addition to present air force flying club and government-owned Trans-Canada Airline fields available, 60 more airfields, still to be built, would be needed. Barracks have been and are being built to house the thousands of trainees.

The total cost is officially estimated for the three year period under which the plan operates, 1935-36, 1936-37, 1937-38, at \$100,000,000. Canada's share is to be \$10,000,000. Great Britain will supply most of the airplanes, New Zealand and Australia will contribute only small sums.

Six types of aircraft have been designated for use at the training schools to simulate in such a manner the training. Elementary training is being done in Fleet Trainer and de Havilland Tiger Moth. At the intermediate training schools from American and North American Harvard trainers are being used. Bombing and gunnery schools are using Parnall Battle aircraft. At observer schools the Nordavia Norseman is standard. Early in January it was officially announced that 1,362 training aircraft were being built in Canada, that 171 Parnall Battle two-engine medium bombers were to be shipped in Canada from Great Britain, that 1,632 Avro Anson aircraft were being shipped in Canada from Great Britain for assembly in the Dominion where wings are also being built, that North American Harvard training planes were to be manufactured in Canada as well as bought in the United States. The Nordavia Norseman is being made in Canada.

The Fleet Trainer, de Havilland Tiger Moth and North American Harvard are two-seater single engine light training planes. The Avro Anson is a two-engine coastal reconnaissance monoplane carrying a

(Turns on page 117)



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THERE'S DEPENDABILITY

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Ever since aviation became an industry, Hazard has worked with manufacturers, designers and the Army and Navy Departments to develop the most efficient and dependable controls. At first it was Hazard's twisted and galvanized cables (much of which is still sold and used). Now Hazard's stainless steel "KORÖDLESS" Preformed Cable is the accepted standard of excellence. Preforming Hazard "KORÖDLESS" permitted us to develop and pioneer Hazard's TRU-LOC Fittings. These are made in accordance with Navy specification T-46d and are, without question, the safest and most efficient cable terminals made. Hazard TRU-LOC Stainless Steel Terminals may be supplied swaged to the cable, or separately, to approved companies. For certain dependability—for safety of control operation—specify Hazard "KORÖDLESS" Aircraft Cable and Fittings.

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HAZARD "KORÖDLESS" AIRCRAFT CONTROLS

Personnel Relations

(Continued from page 87)

the L.R.C. courses which depresses foodstuffs, soft drinks, tobacco, and other merchandise. The company constructed a modern dining building and housed it over to the employees to operate. The enterprise is now turning a net profit of approximately \$1,000 per month. This size L.R.C. is devoted to increased services and to assisting employees who are in financial need.

Another self-supporting activity of the L.R.C. is a monthly magazine known as the "Lockheed Aeronautics" which carries non-controversial news of employee and company activities. The publication is supported entirely by local advertising.

To coordinate employee-management relations and to maintain uniform personnel policies in all departments, we have established an industrial relations manager as an integral relation, or personnel department. The primary functions of the industrial relations manager are to keep abreast of labor laws and regulations, advise management on labor relations policies, deal with the union officials, handle grievances and discipline and coordinate the policies and work of the three major divisions of the department, i.e., Employment, Employee Services, and Relations.

The principal function of the employment division, that of selecting new employees, was treated extensively in the first article of this series. In addition, the division is the clearing house for all transfers, promotions, possible employee ratings, wage and salary matters, and retirement. Before any change is effected in an employee's status, his entire record is reviewed by the employment division, and all related work is given consideration so as not to interfere with a decision. Through great careful consideration of each change, favoritism and discrimination in promotion and wage increases are reduced to a minimum.

Through the employee service division, the company maintains its close cooperation with the L.R.C. and conducts a broad program for serving the personal needs of the employees. Although employees who are in trouble usually come to the division head voluntarily, there are instances when an employee is approached and urged to "unload" his problem. This is

done when some outside influence obviously is interfering with his work, or when a preoccupation or doubt of adjustment against is evident. Advice or legal aid is advised when an employee's case needs such service. Each situation is handled upon a basis of the urgency of the need. Some times an employee must be warned to "get his own house in order" or that his personal affairs will not interfere with his work or relations with the company.

To meet emergencies, a cash fund, administered by the employee service division, is made up of all cash in case of accidents, death or other personal emergencies among employees and their families.

Under a group plan, employees may participate in life, health, and accident, accidental death and dismemberment, medical reimbursement, and surgical and hospitalization insurance. The insurance service, in addition to handling group insurance, supervises workers' compensation insurance policies, in conjunction with the medical section of the employee service division.

Staffed by competent doctors, first aid stations and a visiting nurse, the medical service conducts periodic physical examinations, gives medical advice and treats industrial injuries. A visiting nurse follows the progress of every employee on a prolonged illness or accident disability.

Other functions of this division are safety inspection and education, and employee training in a housing service. Records are kept and advice is furnished on home financing and consumer law.

An important phase of the company's training program is conducted through the education division, which, because of the acute shortage of competent workmen, was established under the direction of Fred Peterson, former chief tool designer of the company. Based upon the results of tempering, hardening, and upskilling the staff of this division is able to assist each employee in finding the position in which he is apt to achieve the greatest degree of success. Promotions have been made whereby the employee may continue his training so that through self-improvement he will be ready for promotion to higher positions. Through the cooperation of the State Department of Education, Lockheed has been instrumental in the establishment of the DuPont Technical Institute of a wide range of trade extension classes covering a field from mechanical preparatory work to advanced engineering

subjects. The response is so enthusiastic that nearly one-third of all Lockheed employees attend these classes regularly. Classes especially in apprenticeship training are approximately 2,000 students.

To provide a supply of non-skilled workmen, during periods of excessive production, the education division conducts a 60-day class, to train new employees in the fundamentals of service production work. During the first few weeks of 1945 nearly 2,000 employees were given about two days to three weeks of full-time training in this class. A new employee must attend this class before he is able to perform acceptable work before he is put on production.

Because of its experience in trade extension and job training work, Lockheed recently was able to respond promptly to a plea by President Roosevelt that aircraft manufacturers establish apprenticeship training programs in order that this country's aircraft industry will be able to meet any national emergency. Within a few weeks after this call the Lockheed company and the local union had drafted and signed an apprenticeship agreement with the cooperation of the Federal Committee on Apprenticeship. The program provides for four years of training in any one of several trades.

Other phases of the educational program include the maintenance of a library, development and administration of trade tests, as well as the sponsorship of leadership and supervisory training.

In working with supervisors the industrial relations department has been forced not to assume any of the responsibilities that rightfully belong to them. Rather, we have improved them with the fact that the development of a comprehensive personnel program will be, rather than detract from, their own abilities. The responsibility of the industrial relations department are strictly service units which relieve supervisors of their duties away from their primary functions of developing and producing airplanes.

Much of the credit for the success of the industrial relations department is due to the direct supervision of Mr. R. A. Vasilakis, vice president and works manager, who has been most sympathetic towards the development of the industrial relations department. Under less happy supervisors it is possible that the system as outlined above would not function so well.



ROUMAN FIELD is Louisville, Kentucky, has about 100 ft. wide concrete runways and taxiways 150 ft. to 175 ft. wide and aprons 150 ft. to 175 ft. wide. The runway is 175 ft. wide and the taxiway is 150 ft. wide. The apron is 150 ft. wide and the taxiway is 150 ft. wide. The runway is 175 ft. wide and the taxiway is 150 ft. wide. The apron is 150 ft. wide and the taxiway is 150 ft. wide.

Modern Airports need **CONCRETE'S** economy for runways and aprons—

Today's big planes—and the still bigger ones of the future—require runways with the heavy strength of concrete to "take it" without breaking down and requiring expensive maintenance.

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the air, night or day; its gritty-textured surface reduces skidding yet doesn't injure tires; is free from dust and dangerous flying particles; is serviceable in any weather.

Runways are a vital part of any airport, yet their first cost is only a small fraction of the total cost of the airport. Actual figures show that it is false economy to use anything but concrete on important airports.

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ANOTHER NEW LENZ DEVELOPMENT

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SUPPORT COMBUSTION
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Code Lenglas can be furnished in sizes 14 to 22 A.W.G., in solid or stranded conductors with color-coded insulation.

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Outwitting the Wind

(Continued from page 35)

50 m.p.h. at the direction shown by the arrow, he would never encounter the bar, but would drift approximately parallel to it indefinitely as shown at C. If, however, he did succeed in clearing the top, then turned to a heading perpendicular to the A average barometer, he would drift back across the bar, as shown at B, thus ensuring that he was on the northwest leg which would give him a false indication. An instance occurred at Eagle, in which the failure of the 50-degree problem two consecutive times, caused a pilot to land 300 miles off his intended course.

Other difficulties in radio range navigation and its procedure, flying have been discussed by means of the wind simulator. The procedure here shown as Fig. 2 without wind at A, when done with a wind of three-quarters of the air speed or more, will result in a figure as shown at B, in which the object of the procedure turn is completely lost because the flight path does not return to the line. Many other difficulties and weaknesses of the old navigation navigation methods have been discussed at TWA and other methods have been shown to correct these difficulties and to render our methods adequate as much as the highest velocity, regardless of whether the pilot knows their direction or velocity or not.

The tracking of cloud releasing an instrument is greatly facilitated by the wind simulator, as this provides an accurate check on the correctness of the pilot's computations. If the pilot is told incorrectly the direction and velocity of the wind and allowed to compute the heading and time necessary to fly a given geometric figure or from point to point on a chart, the accuracy with which he computes the figure or flight, is a measure of the correctness of his computations.

In Fig. 3 is shown the effect of a wind of 20 m.p.h. and a true air speed of 120 m.p.h. on a square. Note the drift downward. The pilot may be required to fly this square correctly, despite the wind which causes him to drift. As an interesting example of the effect of wind on a flight is shown in Fig. 4. In this illustration, the pilot made a continuous, left-hand, track-and-arc, one-mile-wide, turn, as shown by the dotted line. However, he con-

tinually drifted downward, describing the path shown in the figure.

Fig. 5 shows the effect of a 65 m.p.h. wind on a 120 m.p.h. air speed, when the pilot is flying the potential U problem commonly used in Link Trainer instruction. Note that at no time is the pilot east of his starting point.

Associated with the wind simulator is a loop direction finder simulator. This device provides means for accurately simulating the use of the loop direction finder in aircraft navigation. It is completely automatic in operation and by it, all of the problems commonly done with loop direction finders may be accomplished and taught. The pilot may be taught to take bearings on stations, may have various courses in ordinary way, either leaving his ship headed on the rail or by flying constant courses and setting the dial at an automatically supplied by the wind simulator, then make a straight course into the station. He may also take bearings on two or more stations and plot his position by means of the contrary two or three bearings.

A new use for the direction finder just worked out is that of determining one's position and heading without recourse to the magnetic heading of the airplane. This solution would be necessary in case of failure of the magnetic compass. By means of a variable station bearing on three stations, a fix may be accurately and quickly determined, and from this the heading of the airplane determined and the magnetic gyro set correctly. This problem is easily taught in the Link Trainer by means of the loop direction finder simulator, and the wind simulator.

C-W Maintenance

(Continued from page 37)

Wright heater and operates independently of the main power plant, operates equally well on the ground or in the air, heats the cabin quickly, maintains cabin temperatures on the ground without the aid of outside sources of heat even in the coldest weather, and thus eliminates the customary cold-weather bug-a-bone. Since this system involves no steam lines, the customary ground freezing problem in cold weather is likewise eliminated.

The cold weather troubles that plague air line ground crews have

been eliminated in the new transport, wherever economically possible. The traditional waste pump, heretofore used with difficulty in obtaining full pressure during cold starts, has been replaced by an electric fuel pump which assures adequate, controlled fuel pressure for starting and requirements of engine, the usual engine-driven fuel pumps. Another development in the fuel system is the location of all fuel tanks in the wing center console where the absolute zero is the normal slope to the tanks, insuring positive drainage at all times, complete drainage of water to the large oil aluminum alloy sump at the lower end of each tank, and elimination of the possibility of water remaining in the tanks with consequent damage from corrosion.

Since time-saving is unquestionably the essence of air line maintenance economy, our development of the new Curtiss-Wright "Toll-Toll" system for automatically checking and indicating any malfunctioning of the major controls or instruments of the new transport provides the maintenance department with a new and valuable tool. While the operating advantages of this system have been described many times and are fully well understood, the servicing benefits are not so well known.

It is almost impossible to devise what instinctively derives on the correct operation of every engine and air control, and on the operation of the complex power plant under various conditions, provides the maintenance crews with a right head-on view of its problems. Questions that formerly required hours to answer may now be checked in a minute or two.

Our engineering staff has worked hard to achieve a new peak in maintenance perfection; they have concentrated on building accuracy, simplicity, interchangeability and simplicity in the one lead and to providing built strength and replaceability in every part. The result has brought to speed, accuracy by eliminating parts whose parts would complicate maintenance and by adding components which would short-cut involved routines.

The final result, afforded by the results obtained during the preliminary test period of the new Curtiss-Wright Super-Turbo-Twinjet, I believe is an aircraft which will not only be valued by the air transport operator because of its fuel economy but will also stand at the peak of the maintenance department because of its maintenance ability.



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Below—Link Trainer.



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Continental's new engine with exclusive mechanical fuel injection offers the pilot the best of both worlds—fuel economy and power. Continental's "A" Series 4-Cylinder Aircraft Engines are now available with fuel injection (optional mechanical distributor of fuel is not required). This exclusive feature is a new development of Continental Motors Corporation and the High Fuel Injection Engine is an exclusive Continental feature.

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Most important of all, it automatically eliminates carburetor icing troubles.

Continental's new engine with exclusive mechanical fuel injection offers the pilot the best of both worlds—fuel economy and power. Continental's "A" Series 4-Cylinder Aircraft Engines are now available with fuel injection (optional mechanical distributor of fuel is not required). This exclusive feature is a new development of Continental Motors Corporation and the High Fuel Injection Engine is an exclusive Continental feature.



Continental Motors Corporation

Aircraft Engine Division

MUSKOGEE, MICHIGAN

(Continued from page 117)

the use of multi-engine equipment having satisfactory flying qualities under all conditions of flight; proved improvement in stability and controllability; improvement in power-plant reliability; perfecting of the various speed and full-throttle power proper; tremendous developments in instrumentation, use of de-icing equipment; and constant efforts to reduce or eliminate pilot fatigue by making the pilot's job easier and by working conditions more comfortable. The important advances in aerodynamic, radio communication and airway traffic control should also be stressed.

Future Performance

In Table 2 are shown the factors which made possible the 80 per cent increase in cruising speeds which occurred from 1929 to 1939. The preponderant effect of aerodynamic cleanliness shows in the fact that in aerodynamic, with the additional reduction of some increased wing loading, decreased power loading, flying at higher altitudes, and wing efficiency; following with minor improvements in the last three items in the 1930's.

My prognostication of estimates in cruising speed to 260 m.p.h. in the next ten years will be offset by the same time but with a different relative proportion for such as shown in the several columns of the table. The importance placed by flying at still higher altitudes should be made together with important improvements in drag reduction, although at only one-quarter the increments that occurred for the last ten years.

The reason for this is shown in Table 3 where it will be observed that horsepower "wasted" is everywhere unnecessary drag at now but 29 per cent of the total as against 66 per cent ten years ago. At five times speeds made were only 60 per cent of what they would have been if all this unnecessary drag were eliminated. The proportion of actual speed to streamline speed is now 90 per cent.

Altitude range will be increased about 30 per cent in the next ten years by three factors: speed increases automatically being improved range and such improvement may be in the order of 15 per cent reduction in specific fuel consumption will bring a ten per cent improvement, and structural weight reduction should bring a five per cent improvement.

It should be noted that all of the speed increase shown in Table 2 will not go into range increase since that proportion allowed by flying at high

altitudes will not result in range improvement and, as well, the weight reduction resulting from structural improvements may not all be used both for speed and range increase. Thus, increasing altitudes are higher than schedule speeds which are reduced by time losses in take-off and landing in time what are known as block-in-black speeds. As these losses are constant regardless of cruising speed, the time range increase due to cruising speed improvement is about 15 per cent as shown.

Transportation may be said to have had its infancy in 1915, its romantic childhood in 1920, its youthful adolescence in 1931, its seductively progressing young manhood to the present time, and great grand parent for maturity for the future.

Table 3
TEN YEARS ADVANCE IN AERODYNAMIC CLEANLINESS

	Winged Form	Stream- lined Form
1929	100	100
1939	100	100

*Winged type is based on assuming the drag of approximately round area or of 22 semi-circular span and no airfoil would add a power drag of 2.5% of the wing area. The airfoil drag is negligible. Drag due to airfoil is negligible. Drag due to airfoil is negligible. Drag due to airfoil is negligible.

One cannot but be inspired by contemplating some of the following:

A new TWA available schedule service, "Ranger"—New York—Chicago—Los Angeles—San Francisco—Austin.

The growth of one of the U. S. air systems, American Airlines, from its first passenger on April, 1929, to its 100th anniversary in February, 1939, and its two airlines in September, 1939.

The fact that our domestic airlines are now flying over 250,000 plane miles each day; the equivalent of 36 round trips from New York to Los Angeles, or all ten trips around the world at the Equator; or perhaps better still, one to the Moon!

The fact that we are now enjoying regular coast-to-coast service in just under 17 hours which we may expect will be reduced to 12, and regular trans-Pacific trips of 24 hours duration which will be cut eventually to 18.

These factors are all indicative of the inspiring history of our transport

British Aces

(Continued from page 117)

crew of three to man feet positions, the navigator in green becoming the bomb-aimer in the nose of the plane, and the weapon officer manning a Lewis gun in a revolving turret. The Ferry Battle is a one-act medium bomber with a rear gunner's blinged-in equipment station which is prevented from and sheltered use of the rear gun. The Noorduyn Norseman is a single-engine transport monoplane which was not an addition to a crew of three, five or six instead in radio communication, or can be used as a troop ship carrying one man with light equipment.

"The underlining is one of great magnitude," in quote Premier W. L. M. King, when he announced the training plan on December 18, 1938. "It will enable Canada to be one of the greatest air training centers in the world."

Vibration

(Continued from page 119)

These elements are individually adjustable, as this correction is relatively independent of each other. Dynamic components, the 3000 rpm, and the 1000 rpm, are the most important.

As mentioned above, it is often necessary to make adjustments in the mounting of power plants after completion of the airplane. Correction of a deficiency involves 3 steps:

- (1) Determination of the existing resonant conditions.
- (2) Comparison with existing conditions.
- (3) Alteration in power plant installation.

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